

Safety instructions VEGAFLEX 81, 82, 83, 86

Dust ignition protection by enclosure "t"

Two-wire 4 ... 20 mA/HART

Two-wire 4 ... 20 mA/HART with SIL qualification

Four-wire 4 ... 20 mA/HART

Modbus

Profibus PA

Foundation Fieldbus

Additional current output 4 ... 20 mA







Document ID: 63207







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Supplementary documentation:

- Operating instructions VEGAFLEX 81, 82, 83, 86
- Quick setup guide VEGAFLEX 81, 82, 83, 86
- EU type approval certificate TÜV 19 ATEX 231186 X (Document ID: 63209)
- EU declaration of conformity (Document ID: 43155)

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DE	Sicherheitshinweise
	für den Einsatz in explosionsgefährdeten Bereichen
EN	Safety instructions
	for the use in hazardous areas
FR	Consignes de sécurité
	pour une application en atmosphères explosibles
IT	Normative di sicurezza
	per l'impiego in luoghi con pericolo di esplosione
ES	Instrucciones de seguridad
	para el empleo en áreas con riesgo de explosión
PT	Normas de segurança
	para utilização em zonas sujeitas a explosão
NL	Veiligheidsaanwijzingen
	voor gebruik op plaatsen waar ontploffingsgevaar kan heersen
SV	Säkerhetsanvisningar
	för användning i explosiionsfarliga områden
DA	Sikkerhedsforskrifter
	til anvendelse i explosionsfarlig atmosfare
FI	Turvallisuusohjeet
	räjähdysvaarallisisssa tiloissa käyttöä varten
EL	Υποδείξεις ασΦαλείας
	για τη χρησιμοποίηση σε περιοχές που υπάρχει κίνδυνος έκρηξης
DE	Die vorliegenden Sicherheitshinweise sind im Download unter www.vega.com standard- mäßig in den Sprachen deutsch, englisch, französisch und spanisch verfügbar. Weitere
	EU-Landessprachen stellt VEGA nach Anforderungen zur Verfügung.
EN	These safety instructions are available as a standard feature in the download area under
	www.vega.com in the languages German, English, French and Spanish. Further EU languages will be made available by VEGA upon request.
FR	Les présentes consignes de sécurité sont disponibles au téléchargement sous www.vega.com en standard en allemand, en anglais, en français et en espagnol. VEGA met à
	disposition d'autres langues de l'Union Européenne selon les exigences.
ES	Las indicaciones de seguridad presentes están disponibles en la zona de descarga de
	www.vega.com de forma estándar en los idiomas inglés, francés y español. VEGA pone a disposición otros idiomas de la UE cuando son requeridos.



1 Area of applicability

These safety instructions apply to the VEGAFLEX 81, 82, 83, 86 of type series:

- VEGAFLEX FX8*(*).A/VR/H/I/J****A/H/P/F/B/I/UX****
- VEGAFLEX FX8*(*).A/VR/H/I/J****A/HZ****

With the electronics versions:

- H Two-wire 4 ... 20 mA/HART
- A Two-wire 4 ... 20 mA/HART with SIL qualification
- B Four-wire 4 ... 20 mA/HART; 90 ... 253 V AC; 50/60 Hz
- I Four-wire 4 ... 20 mA/HART; 9,6 ... 48 V DC; 20 ... 42 V AC
- U Four-wire Modbus (converter in second chamber)
- P Two-wire Profibus PA
- F Two-wire Foundation Fieldbus
- Z Additional current output 4 ... 20 mA

According to EU type approval certificate TÜV 19 ATEX 231186 X (certificate number on the type label) and for all instruments with safety instruction 63207.

The classification as well as the respective standards are stated in the EU type approval certificate:

- EN IEC 60079-0: 2018
- EN 60079-31: 2014

Type of protection marking:

- II 1D Ex ta IIIC T* Da
- II 1/2D Ex ta/tb IIIC T* Da/Db
- II 1/3D Ex ta/tc IIIC T* Da/Dc
- II 2D Ex tb IIIC T* Db

2 Important specification in the type code

VEGAFLEX FX81(a).bcdefghijklm

Posi	ition	Feature	Description
а			One or two-digit alphanumeric variable, for production control. Optional, not safety-relevant.
b	Caana	А	Europe
D	Scope	V	Combination (Europe, world-wide)
	Approval	R	ATEX II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		Н	ATEX II 1G, 1/2G, 2G Ex ia IIC T6 T1 Ga, Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
С		I	ATEX II 1/2G, 2G Ex db ia IIC T6 T1 Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		J	ATEX II 1/2G, 2G Ex db IIC T6 T1 Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*



Pos	ition	Feature	Description
		2	exchangeable cable (ø 2 mm) with centering weight / Duplex (1.4462)
		3	exchangeable coated cable (ø 4 mm) with uncoated centering weight / PFA and 316
		6	exchangeable rod (ø 8 mm) / Duplex (1.4462)
		7	exchangeable cable (ø 2 mm) with gravity weight / Alloy C276 (2.4819)
		А	exchangeable cable (ø 4 mm) with gravity weight / 316
		В	exchangeable cable (ø 2 mm) with gravity weight / 316
		С	exchangeable cable (ø 4 mm) with centering weight / 316
		D	exchangeable cable (ø 2 mm) with centering weight / 316
		E	exchangeable rod (ø 8 mm) / 316L
		F	exchangeable rod (ø 12 mm) / 316L
		G	exchangeable rod (ø 8 mm) / 304L
		Н	Coax (ø 21.3 mm) with single hole / 304L
d	Version / Material	I	exchangeable cable (ø 4 mm) with gravity weight / Alloy C22 (2.4602)
		J	exchangeable cable (ø 4 mm) with centering weight / Alloy C22 (2.4602)
		К	Coax (ø 21.3 mm) with single hole / 316L
		L	Coax (ø 21.3 mm) with multiple hole / 316L
		N	Coax (ø 21.3 mm) with multiple hole / 304L
		0	exchangeable rod (ø 12 mm) / Alloy C22 (2.4602)
		Р	Coax (ø 42.2 mm) with multiple hole / 316L
		Q	Coax (ø 21.3 mm) with multiple hole / Alloy C22 (2.4602)
		R	Coax (ø 42.2 mm) with multiple hole / Alloy C22 (2.4602)
		S	exchangeable rod (ø 8 mm) / Alloy C22 (2.4602)
		U	exchangable cable (ø 4 mm) without weight / 316
		V	exchangeable rod (ø 12 mm) / Alloy 400 (2.4360)
		W	exchangeable rod (ø 8 mm) / Alloy C276 (2.4819)
		*	further approved Versions / Materials
ef	Process fitting / Material	**	Two-digit alphanumeric variables for process fittings according to industry standard



Position		Feature	Description
		Α	FKM (SHS EPM 70C3 GLT) / without / -40 +80 °C
		D	FFKM (Kalrez 6375) / without / -20 +150 °C
		F	FKM (SHS FPM 70C3 GLT) / without / -40 +150 °C
- 17	Seal / Second line of	G	FKM (SHS FPM 70C3 GLT) / with / -40 +150 °C
9	defense / Process tem- perature	L	FFKM (Kalrez 6375) / with / -20 +200 °C
		М	EPDM (A+P 70.10-02) / with / -40 +150 °C
		N	Silicone FEP coated (A+P FEP-O-SEAL) / with / -40 +150 °C
		Р	FFKM (Kalrez 6375) / with / -20 +150 °C
h E	Electronics	Н	Two-wire 4 20 mA/HART
		Α	Two-wire 4 20 mA/HART with SIL qualification
		В	Four-wire 4 20 mA/HART; 90 253 V AC; 50/60 Hz
		I	Four-wire 4 20 mA/HART; 9.6 48 V DC; 20 42 V AC
		U	Four-wire Modbus (converter in second chamber)
		Р	Two-wire Profibus PA
		F	Two-wire Foundation Fieldbus
	Supplementary elec-	Х	without
tı	tronics	Z	Additional current output 4 20 mA
i	Housing / Protection	Α	Aluminium single chamber / IP66/IP68 (0.2 bar)
		D	Aluminium double chamber / IP66/IP68 (0.2 bar)
		Н	Special colour Aluminium single chamber / IP66/IP68 (0.2 bar)
		S	Special colour Aluminium double chamber / IP66/IP68 (0.2 bar)
		V	Stainless steel single chamber (precision casting) / IP66/IP68 (0.2 bar)
		W	Stainless steel double chamber / IP66/IP68 (0.2 bar)
k C	Cable entry / Connection	1	M20 x 1.5 / without
		D	M20 x 1.5 / Blind plug
		N	½ NPT / Blind plug
		Q	½ NPT / without
		*	Respectively approved cable glands and blind plugs correspond to the ignition protection type
		Х	without
		A	mounted
	Display and adjustment	F	without; lid with inspection window
	nodule PLICSCOM	В	Laterally mounted
		K	mounted; with Bluetooth, magnetic pen operation
		L	laterally mounted; with Bluetooth, magnetic pen operation
	2	М	Yes
m C	Certificates	Х	No

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VEGAFLEX FX82(a).bcdefghijklm

Position		Feature	Description
а			One or two-digit alphanumeric variable, for production control. Optional, not safety-relevant.
		Α	Europe
b	Scope	V	Combination (Europe, world-wide)
		R	ATEX II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		Н	ATEX II 1G, 1/2G, 2G Ex ia IIC T6 T1 Ga, Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
С	Approval	I	ATEX II 1/2G, 2G Ex db ia IIC T6 T1 Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		J	ATEX II 1/2G, 2G Ex db IIC T6 T1 Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		А	exchangeable cable (ø 4 mm) / 316
		F	exchangeable rod (ø 6 mm) / 316
		E	exchangeable steel cable (ø 6 mm with gravity weight / PA coated
d	Version / Material	G	exchangeable steel cable (ø 11 mm with gravity weight / PA coated
		Н	exchangeable rod (ø 16 mm) / 316L
		Т	exchangeable rod (ø 16 mm) / Alloy C22 (2.4602)
		*	further approved Versions / Materials
ef	Process fitting / Material	**	Two-digit alphanumeric variables for process fittings according to industry standard
		А	FKM (SHS FPM 70C3 GLT) / -40 +80 °C
	Seal / Process temper- ature	В	EPDM (A+P 70.10-02) / -40 +80 °C
g		F	FKM (SHS FPM 70C3 GLT) / -40 +150 °C
		Н	EPDM (A+P 70.10-02) / -40 +150 °C
		K	FFKM (Kalrez 6375) / -20 +200 °C
h	Electronics	Н	Two-wire 4 20 mA/HART
		Α	Two-wire 4 20 mA/HART with SIL qualification
		В	Four-wire 4 20 mA/HART; 90 253 V AC; 50/60 Hz
		I	Four-wire 4 20 mA/HART; 9.6 48 V DC; 20 42 V AC
		U	Four-wire Modbus (converter in second chamber)
		Р	Two-wire Profibus PA
		F	Two-wire Foundation Fieldbus
i	Supplementary elec-	Х	without
	tronics	Z	Additional current output 4 20 mA



Pos	ition	Feature	Description
j	Housing / Protection	А	Aluminium single chamber / IP66/IP68 (0.2 bar)
		D	Aluminium double chamber / IP66/IP68 (0.2 bar)
		Н	Special colour Aluminium single chamber / IP66/IP68 (0.2 bar)
		S	Special colour Aluminium double chamber / IP66/IP68 (0.2 bar)
		V	Stainless steel single chamber (precision casting) / IP66/IP68 (0.2 bar)
		W	Stainless steel double chamber / IP66/IP68 (0.2 bar)
k	Cable entry / Connection	1	M20 x 1.5 / without
		D	M20 x 1.5 / Blind plug
		N	½ NPT / Blind plug
		Q	½ NPT / without
		*	Respectively approved cable glands and blind plugs correspond to the ignition protection type
		Х	without
		А	mounted
	Display and adjustment	F	without; lid with inspection window
	module PLICSCOM	В	Laterally mounted
		K	mounted; with Bluetooth, magnetic pen operation
		L	laterally mounted; with Bluetooth, magnetic pen operation
	Cartificatos	М	Yes
m	Certificates	Х	No

VEGAFLEX FX83(a).bcdefghijklm

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Position		Feature	Description
а			One or two-digit alphanumeric variable, for production control. Optional, not safety-relevant.
h	Scope	А	Europe
b		V	Combination (Europe, world-wide)
	Approval	R	ATEX II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		Н	ATEX II 1G, 1/2G, 2G Ex ia IIC T6 T1 Ga, Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
С		I	ATEX II 1/2G, 2G Ex db ia IIC T6 T1 Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		J	ATEX II 1/2G, 2G Ex db IIC T6 T1 Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*



Pos	Position Fe		Description
		В	exchangeable cable (ø 4 mm) with gravity weight / PFA
		F	exchangeable rod (ø 8 mm) / 1.4435 (BN2), (Ra<0,76µm)
		G	exchangeable rod (ø 8 mm) / 1.4435 (BN2), can be autoclaved (Ra<0,76μm)
d	Version / Material	E	Rod (ø 10 mm) / PFA
_	Total only material	Н	exchangeable rod (ø 8 mm) / 1.4435 (BN2), electropolished (Ra<0,38μm)
		I	exchangeable rod (ø 8 mm) / 1.4435 (BN2), electropolished, can be autoclaved (Ra<0,38µm)
		*	further approved Versions / Materials
ef	Process fitting / Material	**	Two-digit alphanumeric variables for process fittings according to industry standard
		Х	without / -40 +150 °C
	Seal / Process temper-	E	FFKM (Kalrez 6221) / -20 +150 °C
g	ature	С	EPDM (Freudenberg 70, EPDM 291) / -20 +130 °C
		Т	FEPM (Vi 602 Extreme-ETP, COG) / -10 +150 °C
h	Electronics	Н	Two-wire 4 20 mA/HART
		А	Two-wire 4 20 mA/HART with SIL qualification
		В	Four-wire 4 20 mA/HART; 90 253 V AC; 50/60 Hz
		I	Four-wire 4 20 mA/HART; 9.6 48 V DC; 20 42 V AC
		U	Four-wire Modbus (converter in second chamber)
		Р	Two-wire Profibus PA
		F	Two-wire Foundation Fieldbus
i	Supplementary elec-	Х	without
	tronics	Z	Additional current output 4 20 mA
j	Housing / Protection	А	Aluminium single chamber / IP66/IP68 (0.2 bar)
		D	Aluminium double chamber / IP66/IP68 (0.2 bar)
		Н	Special colour Aluminium single chamber / IP66/IP68 (0.2 bar)
		S	Special colour Aluminium double chamber / IP66/IP68 (0.2 bar)
		V	Stainless steel single chamber (precision casting) / IP66/IP68 (0.2 bar)
		W	Stainless steel double chamber / IP66/IP68 (0.2 bar)
k	Cable entry / Connection	1	M20 x 1.5 / without
		D	M20 x 1.5 / Blind plug
		N	1/2 NPT / Blind plug
		Q	½ NPT / without
		*	Respectively approved cable glands and blind plugs correspond to the ignition protection type



Position		Feature	Description
	Display and adjustment module PLICSCOM	х	without
		А	mounted
		F	without; lid with inspection window
		В	Laterally mounted
		К	mounted; with Bluetooth, magnetic pen operation
		L	laterally mounted; with Bluetooth, magnetic pen operation
	Certificates	М	Yes
m		Х	No

VEGAFLEX FX86(a).bcdefghijklm

Position		Feature	Description
а			One or two-digit alphanumeric variable, for production control. Optional, not safety-relevant.
L	Scope	А	Europe
b		V	Combination (Europe, world-wide)
	Approval	R	ATEX II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		Н	ATEX II 1G, 1/2G, 2G Ex ia IIC T6 T1 Ga, Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
С		I	ATEX II 1/2G, 2G Ex db ia IIC T6 T1 Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*
		J	ATEX II 1/2G, 2G Ex db IIC T6 T1 Ga/Gb, Gb, II 1D, 1/2D, 1/3D, 2D Ex ta, ta/tb, ta/tc, tb IIIC T*



Pos	ition	Feature	Description
		2	exchangeable cable (ø 2 mm) with centering weight / Duplex (1.4462)
		4	Coax (ø 42.2 mm) with multiple hole and reference distance / 316L
		5	Coax (ø 42.2 mm) with multiple hole and reference distance / Alloy C22 (2.4602)
		6	exchangeable rod (ø 8 mm) / Duplex (1.4462)
		Α	exchangeable cable (ø 4 mm) with gravity weight / 316
		В	exchangeable cable (ø 2 mm) with gravity weight / 316
		С	exchangeable cable (ø 4 mm) with centering weight / 316
		D	exchangeable cable (ø 2 mm) with centering weight / 316
	Manaiara / Manarial	E	exchangeable rod (ø 8 mm) / 316L
d	Version / Material	Н	exchangeable rod (ø 16 mm) / 316L
		I	exchangeable cable (ø 4 mm) with gravity weight / Alloy C22 (2.4602)
		J	exchangeable cable (ø 4 mm) with centering weight / Alloy C22 (2.4602)
		L	Coax (ø 21.3 mm) with multiple hole / 316L
		Р	Coax (ø 42.2 mm) with multiple hole / 316L
		R	Coax (ø 42.2 mm) with multiple hole / Alloy C22 (2.4602)
		Т	exchangeable rod (ø 16 mm) / Alloy C22 (2.4602)
		W	exchangeable rod (ø 8 mm) / Alloy C276 (2.4819)
		*	further approved Versions / Materials
ef	Process fitting / Material	**	Two-digit alphanumeric variables for process fittings according to industry standard
		1	Ceramic-graphite / with / -196 +280 °C
	Seal / Second line of	2	Ceramic-graphite / with / -196 +400 °C
g	defense / Process tem- perature	2	Ceramic-graphite / with / -196 +450 °C
		3	PEEK-FFKM (Kalrez 6375) / with / -20 +250 °C
h	Electronics	Н	Two-wire 4 20 mA/HART
		Α	Two-wire 4 20 mA/HART with SIL qualification
		В	Four-wire 4 20 mA/HART; 90 253 V AC; 50/60 Hz
		I	Four-wire 4 20 mA/HART; 9.6 48 V DC; 20 42 V AC
		U	Four-wire Modbus (converter in second chamber)
		Р	Two-wire Profibus PA
		F	Two-wire Foundation Fieldbus
i	Supplementary elec-	Х	without
	tronics	Z	Additional current output 4 20 mA



Position		Feature	Description
j	Housing / Protection	А	Aluminium single chamber / IP66/IP68 (0.2 bar)
		D	Aluminium double chamber / IP66/IP68 (0.2 bar)
		Н	Special colour Aluminium single chamber / IP66/IP68 (0.2 bar)
		S	Special colour Aluminium double chamber / IP66/IP68 (0.2 bar)
		V	Stainless steel single chamber (precision casting) / IP66/IP68 (0.2 bar)
		W	Stainless steel double chamber / IP66/IP68 (0.2 bar)
k	Cable entry / Connection	1	M20 x 1.5 / without
		D	M20 x 1.5 / Blind plug
		N	1/2 NPT / Blind plug
		Q	½ NPT / without
		*	Respectively approved cable glands and blind plugs correspond to the ignition protection type
		Х	without
	Display and adjustment module PLICSCOM	А	mounted
		F	without; lid with inspection window
1		В	Laterally mounted
		K	mounted; with Bluetooth, magnetic pen operation
		L	laterally mounted; with Bluetooth, magnetic pen operation
m	Certificates	М	Yes
m	Cermicates	Х	No

Multiple listed characteristics according to the dependencies of the device configuration.

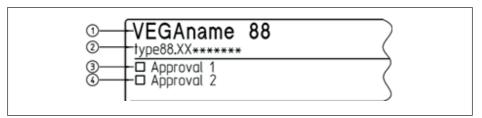
In the following, all above mentioned versions are called VEGAFLEX 81, 82, 83, 86. If parts of these safety instructions refer only to certain versions, then these will be mentioned explicitly with their type code.

3 Different ignition protection types

The VEGAFLEX 81, 82, 83, 86 can be either used in explosive dust atmospheres or in explosive gas atmospheres.

The operator must specify the selected ignition protection type before installation. The selected ignition protection must be determined by marking it firmly on the identification label of the type plate.





- 1 VEGAFLEX 81, 82, 83, 86
- 2 Instrument version
- 3 Identification label: Approval in dust ignition protection type e. g. "Ex t"
- 4 Identification label: Approval in Gas ignition protection type e. g. "Ex i", "Ex d"

If VEGAFLEX 81, 82, 83, 86 is installed in a gas atmosphere, then the safety instructions and the instructions in the respective certificates must be noted:

Installation	Approval	Certificate	Safety instruction
Gas	"AH"	TÜV 12 ATEX 098523 X	48875
Gas	"AI"	TÜV 12 ATEX 098529 X	49561
Gas	"AJ"	TÜV 12 ATEX 098525 X	49461

4 General information

The level measuring instruments VEGAFLEX 81, 82, 83, 86 as guided radar sensors are used to detect the distance between medium surface and sensor by means of high frequency electromagnetic waves in the GHz range. The electronics uses the running time of the signals reflected by the medium surface to calculate the distance to the medium surface.

The VEGAFLEX 81, 82, 83, 86 consist of an electronics housing, a process connection element and a sensor, i.e. a measuring cable or a measuring rod. As an option, the display and adjustment module can also be installed in the instrument.

The VEGAFLEX 81, 82, 83, 86 are suitable for use in areas with combustible, dust-generating bulk solids of explosion groups IIIA, IIIB and IIIC.

The VEGAFLEX 81, 82, 83, 86 are suitable for applications requiring category 1D (EPL Da), 1/2D (EPL Da/Db), 1/3D (EPL Da/Dc) or 2D (EPL Db) instruments.

5 Application area

Category 1D (EPL Da instruments)

The VEGAFLEX 81, 82, 83, 86 with the mechanical fixing element are installed in hazardous areas of zone 20 requiring category 1D (EPL Da) instruments.

Category 1/2D or 1/3D (EPL Da/Db or EPL Da/Dc instrument)

The VEGAFLEX 81, 82, 83, 86 with mechanical fixing element are installed in hazardous areas of zone 21 or zone 22 requiring instruments of category 2D (EPL Db) or 3D (EPL Dc). The mechanical fixing element, process connection element is installed in the separating wall, which separates areas requiring instruments of category 2D (EPL Db) or 3D (EPL Dc). The sensor measuring system is installed in hazardous areas of zone 0 requiring instruments of category 1G (EPL Da).

Category 2D (EPL Db instruments)

The VEGAFLEX 81, 82, 83, 86 with the mechanical fixing element are installed in hazardous areas of zone 21 requiring category 2D (EPL Db) instruments.



VEGA Instrument	3D (EPL Dc)	2D (EPL Db)	1/2D (EPL Da/Db)	1D (EPL Da)
Ex Zone 22	7			
EX				
Ex Zone 21		7		
EX			7	
Ex Zone 20				7
EX				

6 Specific conditions of use ("X" identification)

The following overview is listing all special properties of VEGAFLEX 81, 82, 83, 86, which make a labelling with the symbol "X" behind the certificate number necessary.

Electrostatic charging (ESD)

You can find the details in chapter " Electrostatic charging (ESD)" of these safety instructions.

Ambient temperature

You can find the details in chapter " Thermal data" of these safety instructions.

Non-grounded, metallic parts

The resistance between aluminium housing to metal measuring point identification plate is > 10° Ohm.

The capacitance of the metal measuring point identification plate was measured with 15 pF.

7 Important information for mounting and maintenance

General instructions

The following requirements must be fulfilled for mounting, electrical installation, setup and maintenance of the instrument:

- The staff must be qualified according the respective tasks
- The staff must be trained in explosion protection
- The staff must be familiar with the respectively valid regulations, e.g. planning and installation acc. to IEC/EN 60079-14
- Make sure when working on the instrument (mounting, installation, maintenance) that there is no explosive atmosphere present, the supply circuits should be voltage-free, if possible.
- The instrument has to be mounted according to the manufacturer specifications, the EU type approval certificate and the valid regulations and standards
- Modifications on the instrument can influence the explosion protection and hence the safety, therefore repairs are not permitted to be conducted by the end user
- Modifications must only be carried out by employees authorized by VEGA company
- Use only approved spare parts



- Components for installation and connection not included in the approval documents are only
 permitted if these correspond technically to the latest standard mentioned on the cover sheet.
 They must be suitable for the application conditions and have a separate certificate. The special
 conditions of the components must be noted and if necessary, the components must be integrated in the type test. This applies also to the components already mentioned in the technical
 description.
- Vessel installations and probable flow must be taken into account

Cable and wire entries

- The VEGAFLEX 81, 82, 83, 86 must be connected via suitable cable gland or conduit systems
 that are in conformity with the requirements of the flame proofing and the IP protection and
 provided with a separate type approval certificate. When connecting VEGAFLEX 81, 82, 83, 86
 to conduit systems, the corresponding sealing facility must be connected directly to the housing.
- The red thread or/dust covers screwed in when the instruments are shipped (depending on the
 version) must be removed before setup and replaced by cable entries or closing screws suitable
 for the respective ignition protection type and IP protection.
- Note type and size of the thread: A label with the respective thread name is in the area of the respective thread
- Threads must have no damages
- Cable entries and closing screws should be mounted correctly and according to the safety
 instructions of the manufacturer to ensure the specified ignition protection type and IP protection
 rating. When using certified or suitable cable glands, closing screws or plug connections, it is
 absolutely necessary to note the corresponding certificates/documents. Supplied cable entries
 or closing screws meet these requirements.
- Unused openings must be closed with plugs suitable for the ignition protection type and IP
 protection. Supplied plugs meet these requirements.
- Cable or wire entries resp. the closing screws must be tightly screwed into the housing
- The connection cables resp. pipeline sealing facilities must be suitable for the application conditions (e.g. temperature range) of the application
- With surface temperatures > 70 °C, the cables must be suitable for the higher application conditions
- The connection cable of VEGAFLEX 81, 82, 83, 86 has to be wired fix and in such a way that damages can be excluded.



Single chamber housing "Ex t"



- 1 Lid, optionally with inspection window
- 2 "Ex t" connection compartment with electronics module
- 3 Label: Thread type
- 4 Screw plug
- 5 External ground terminal
- 6 Red threaded or dust protection cap Transport protection, replace with installation
- 7 Locking screws of the lid for lid locking

Double chamber housing "Ex t"



- 1 Lid, optionally with inspection window
- 2 "Ex t" connection compartment with electronics module
- 3 Screw plug

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- 4 Connection compartment
- 5 Transport protection, replace with installation Red threaded or dust protection cap
- 6 Label: Thread type
- 7 Locking screws of the lid for lid locking
- 8 Lid, optionally with inspection window
- 9 Locking screws of the lid for lid locking



Mounting

Keep in mind for instrument mounting

- · Mechanical damage on the instrument must be avoided
- Mechanical friction must be avoided
- Vessel installations and probable flow must be taken into account
- Process connections separating two areas of different Ex-zones must comply to valid regulations and standards and the protection rating must be in conformity to IEC/EN 60529
- Close the housing lid (s) up to the stop before starting operating, to ensure the IP protection rating specified on the type label
- Protect the lid against unauthorized opening by unscrewing the locking screw up to the stop.
 With double chamber housing, you have to protect both lids.

Maintenance

To ensure the functionality of the device, periodic visual inspection is recommended for:

- Secure mounting
- No mechanical damages or corrosion
- Worn or otherwise damaged cables
- No loose connections of the line connections, equipotential bonding connections
- Correct and clearly marked cable connections

The parts of the VEGAFLEX 81, 82, 83, 86 being in contact with flammable media during operation must be included in the periodic overpressure test of the plant.

Dust ignition protection by enclosure "t"

- The terminals for connecting the operating voltage or signal circuits are integrated in the connection compartment with type of protection dust explosion protection by housing "t"
- Cable, wire entries and the closing screws must be certified acc. to ignition protection type dust ignition protection by enclosure "t"
- Cable, wire entries resp. the closing screws in simple construction must not be used
- Separately certified cable and wire entries can determine the permissible ambient temperature range or the temperature classes

Version with exchangeable cable or rod probe

Only original VEGA cable or rod probes must be mounted to VEGAFLEX 81, 82, 83, 86. When mounting cable or rod probes, the torques specified in the respective operating instruction manuals must be maintained. The mechanical connection must be ensured.

8 Safe operating mode

General operating conditions

- Do not operate the instrument outside the electrical, thermal and mechanical specifications of the manufacturer
- Use the instrument only in media against which the wetted parts are sufficiently resistant
- Note the relation between process temperature on the sensor/antenna and the permissible ambient temperature on the electronics housing. For permissible temperatures, see the respective temperature tables. See chapter " Thermal data".
- If necessary, a suitable overvoltage arrester can be connected in front of the VEGAFLEX 81, 82, 83, 86
- For assessment and reduction of the explosion risk, valid standards such as for example ISO/ EN 1127-1 must be taken into account
- Lids must not be opened if there is a hazardous atmosphere. The housing lids are marked with the warning label:



WARNING - DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT

Potential equalization/Grounding 9

- Integrate the instruments into the local potential equalisation, e.g. via the internal or external earth terminal
- The potential equalization terminal must be secured against loosening and twisting
- If grounding of the cable screening is necessary, this must be carried out acc. to the valid standards and regulations, e.g. acc. to IEC/EN 60079-14

10 Electrostatic charging (ESD)

In case of instrument versions with electrostatically chargeable plastic parts, the danger of electrostatic charging and discharging must be taken into account!

The following parts can charge and discharge:

- Lacquered housing version or alternative special lacquering
- Plastic housing, plastic housing parts
- Metal housing with inspection window
- Plastic process fittings
- Plastic-coated process fittings and/or plastic-coated sensors
- Connection cable for separate versions
- Type label
- Isolated metallic labels (measuring point identification plate)

Take note in case of danger of electrostatic charges:

- Avoid friction on the surfaces
- Do not dry clean the surfaces

The instruments must be mounted/installed in such a way that the following can be ruled out:

- in the case of extremely flammable dusts with a minimum janition energy of less than 3 mJ. the device must not be used in areas where intensive electrostatic charging processes can be expected
- electrostatic charges during operation, maintenance and cleaning.
- process-related electrostatic charges, e.g. by measuring media flowing past

The warning label indicates danger:

WARNING - POTENTIAL ELECTROSTATIC CHARGING HAZARD - SEE INSTRUCTIONS

11 Instructions for zone 20, zone 20/21 applications

In hazardous areas, the instrument, sensor measuring system in zone 20 should only be operated under atmospheric conditions:

- Temperature: -20 ... +60 °C.
- Pressure: 80 ... 110 kPa (0.8 ... 1.1 bar)
- Air with normal oxygen content, normally 21 %

The surface temperature in zone 20 must not be higher than 2/3 of the min. ignition temperature of the dust cloud and the ignition temperature of the dust layer, 75 K plus a safety distance acc.

VEGAFLEX 81, 82, 83, 86



to standard IEC/EN 60079-14. The operator has to male sure that the max. permissible surface temperature will not be exceeded. The parts of the sensor which during operation are in contact with flammable products, must be integrated in the periodic overpressure test of the plant.

If no explosive mixtures or additional application conditions are certified or supplementary measures such as e.g. according to ISO/EN 1127-1 taken, then the instruments can be also operated according to the manufacturer specification outside atmospheric conditions.

If there is a risk of dangerous potential differences inside zone 20, then suitable measures for circuits in zone 20 must be taken, e.g. according to the requirements of IEC/EN 60079-14.

12 Electrical data

For the electronic versions A/H/P/F/U/Z it must be observed, that when installed as EPL Da device in zone 20, the maximum power at the sensor must be limited to the Pmax \leq 2 W.

VEGAFLEX FX8*(*).A/VR/H/I/J****A/HX****

Supply and signal circuit in the electronics and connection compartment, single chamber housing:		
Terminals 1[+], 2[-]	U = 9.6 35 V DC	
	U _m = 253 V AC/DC	
	I ≤ 3.5 22.5 mA (with superimposed HART signal)	

VEGAFLEX FX8*(*).A/VR/H/I/J****A/HX****

Supply and signal circuit in the connection compartment, double chamber housing:	
Terminals 1[+], 2[-]	U = 9.6 35 V DC
	U _m = 253 V AC/DC
	I ≤ 3.5 22.5 mA (with superimposed HART signal)

VEGAFLEX FX8*(*).A/VR/H/I/J****A/HZ****

Supply and signal circuit in the connection compartment, double chamber housing:		
Terminals 1[+], 2[-]	U = 9.6 35 V DC	
	U _m = 253 V AC/DC	
	I ≤ 3.5 22.5 mA (with superimposed HART signal)	
Terminals 7[+], 8[-]	U = 9.6 35 V DC	
	U _m = 253 V AC/DC	
	I ≤ 3.5 22.5 mA (with superimposed HART signal)	

VEGAFLEX FX8*(*).A/VR/H/I/J****BX****

Supply circuit in the connection compartment of the double chamber housing:	
Terminals 1[+], 2[-]	U = 90 253 V AC
	U _m = 253 V AC/DC

Active 4 20 mA signal circuit in the connection compartment, double chamber housing:		
Terminals 5[+], 7[-]	U _m = 60 V AC/DC	
	I ≤ 3.5 22.5 mA (with superimposed HART signal)	



Passive 4 20 mA signal circuit in the connection compartment, double chamber housing:	
Terminals 6[+], 7[-]	U _m = 60 V AC/DC
	I ≤ 3.5 22.5 mA (with superimposed HART signal)

VEGAFLEX FX8*(*).A/VR/H/I/J**IX******

Supply circuit in the connection compartment of the double chamber housing:	
Terminals 1[+], 2[-]	U = 9.6 48 V DC; 42 V AC
	U _m = 253 V AC

Active 4 20 mA signal circuit in the connection compartment, double chamber housing:	
Terminals 5[+], 7[-]	U _m = 60 V AC/DC
	I ≤ 3.5 22.5 mA (with superimposed HART signal)

Passive 4 20 mA signal circuit in the connection compartment, double chamber housing:		
Terminals 6[+], 7[-]	U _m = 60 V AC/DC	
	I ≤ 3.5 22.5 mA (with superimposed HART signal)	

VEGAFLEX FX8*(*).A/VR/H/I/J****UX****

Supply circuit in the connection compartment of the double chamber housing:	
Terminals 1[+], 2[-]	U = 8 32 V DC

Signal circuit in the connection compartment of the double chamber housing:	
Terminals MB[+], MB[-]	U = 5 V with Modbus signal (telegram)
USB connection:	U _{max} = 5 V with USB signal (USB protocol)
(6-pole mini USB socket)	

VEGAFLEX FX8*(*).A/VR/H/I/J****P/FX****

Supply and signal circuit in the electronics and connection compartment, single chamber housing: Supply and signal circuit in the connection compartment, double chamber housing:

Terminals 1[+], 2[-] $U = 9 \dots 32 \text{ V DC}$ $U_m = 253 \text{ V AC/DC}$

Display and adjustment circuit:	
	For connection to the circuit of the passive display unit VEGADIS 81 in ignition protection type Protection by enclosure "t" (BVS 05 ATEX E 023).

Display and adjustment circuit:	
Spring contacts in the connection compartment	Only for connection to the display and adjustment mod- ule PLICSCOM or for service purposes the interface adapter VEGACONNECT, if it is ensured that no explosive atmosphere is present.

The circuits of VEGAFLEX FX8*(*).A/VR/H/I/J****A/H/P/F***** are galvanically separated from ground.



The circuits of VEGAFLEX FX8*(*).A/VR/H/I/J****B/I/U***** are galvanically connected to ground potential vial the earth terminals.

The metallic parts of VEGAFLEX 81, 82, 83, 86 are electrically connected with the earth terminals.

13 Mechanical data

The following mechanical data are valid for all housing and electronics versions.

Mechanical data	
Ground terminal (connection cross-section)	≥ 4 mm²
Housing protection rating	IP66
Materials Max. tensile load on the cable or rod probe Potential connections and electrical separating measures in the instrument Electromechanical data Electrical protective measures	Are described in the operating instructions VEGAFLEX 81, 82, 83, 86 in chapter " <i>Technical data</i> ".

14 Thermal data

The following ambient temperature ranges and surface temperatures apply to applications requiring equipment in equipment group III (explosive dust atmospheres):

On the sensor, limited by seal

Permissible process temperature on the sensor:	
VEGAFLEX FX81(*).*****AA/H/B/I/U/P/F*****	-40 +80 °C
VEGAFLEX FX81(*).*****AA/HZ****	-40 +80 °C
VEGAFLEX FX81(*).*****D/F/PA/H/B/I/U/P/F*****	-20 +150 °C
VEGAFLEX FX81(*).*****D/F/PA/HZ****	-20 +150 °C
VEGAFLEXFX81(*).*****G/M/NA/H/B/I/U/P/F*****	-40 +150 °C
VEGAFLEX FX81(*).*****G/M/NA/HZ****	-40 +150 °C
VEGAFLEX FX81(*).*****LA/H/B/I/U/P/F*****	-20 +200 °C
VEGAFLEX FX81(*).*****LA/HZ****	-20 +200 °C
VEGAFLEX FX82(*).*****A/BA/H/B/I/U/P/F*****	-40 +80 °C
VEGAFLEX FX82(*).*****A/BA/HZ****	-40 +80 °C
VEGAFLEX FX82(*).*****F/HA/HZ****	-40 +150 °C
VEGAFLEX FX82(*).*****F/HA/H/B/I/U/P/F*****	-40 +150 °C
VEGAFLEX FX82(*).*****KA/H/B/I/U/P/F*****	-20 +200 °C
VEGAFLEX FX82(*).*****KA/HZ****	-20 +200 °C
VEGAFLEX FX83(*).*****XA/H/B/I/U/P/F*****	-40 +150 °C
VEGAFLEX FX83(*).*****XA/HZ****	-40 +150 °C
VEGAFLEX FX83(*).*****CA/H/B/I/U/P/F*****	-20 +130 °C
VEGAFLEX FX83(*).***** CA/HZ****	-20 +130 °C
VEGAFLEX FX83(*).*****EA/H/B/I/U/P/F*****	-20 +150 °C
VEGAFLEX FX83(*).*****EA/HZ****	-20 +150 °C
VEGAFLEX FX83(*).*****TA/H/B/I/U/P/F*****	-10 +150 °C
VEGAFLEX FX83(*).*****TA/HZ****	-10 +150 °C



Permissible process temperature on the sensor:	
VEGAFLEX FX86(*).****1A/H/B/I/U/P/F****	-196 +280 °C
VEGAFLEX FX86(*).*****1A/HZ****	-196 +280 °C
VEGAFLEX FX86(*).*****2A/H/B/I/U/P/F*****	-196 +450 °C (+400 °C)
VEGAFLEX FX86(*).*****2A/HZ****	-196 +450 °C (+400 °C)
VEGAFLEX FX86(*).*****3A/H/B/I/U/P/F*****	-20 +250 °C
VEGAFLEX FX86(*).*****3A/HZ****	-20 +250 °C
Permissible ambient temperature on the electronics housing:	-40 °C ≤ Ta ≤ +60 °C

Surface temperature increases

VEGAFLEX 8* Installation in Zone 20, applications requiring EPL Da devices:

FX8*(*).*/VR/H/I/J****A/HX****, P _{max} < 2 W	Process/ambient temperature +86 K
FX8*(*).*/VR/H/I/J****A/HZ****, P _{max} < 2 W	Process/ambient temperature +86 K
FX8*(*).*/VR/H/I/J****P/FX****, P _{max} < 2 W	Process/ambient temperature +86 K
FX8*(*).*/VR/H/I/J****B/IX****	Limited to +102 °C by the thermal link
FX8*(*).*/VR/H/I/J****UX****, P _{max} < 2 W	Process/ambient temperature +86 K

VEGAFLEX 8* Installation in Zone 20/21, 20/22 or 21, applications requiring EPL Da/Db, Da/Dc and Db devices:

FX8*(*).*/VR/H/I/J****A/HX****	Ambient temperature +38 K
	(38 K = (41.1 K/W x 828 mW) + 4 K)
FX8*(*).*/VR/H/I/J****A/HZ****	Ambient temperature +38 K
	(38 K = (41.1 K/W x 828 mW) + 4 K)
FX8*(*).*/VR/H/I/J****P/FX****	Ambient temperature +20 K
	(20 K = (41.1 K/W x 401 mW) + 4 K)
FX8*(*).*/VR/H/I/J****B/IX****	Limited to +102 °C by the thermal link
FX8*(*).*/VR/H/I/J****UX****	Ambient temperature +24 K
	(24 K = (41.1 K/W x 500 mW) + 4 K)

The probes may only be used in EPL Da; Da/Db; Da/Dc and EPL Db applications if atmospheric conditions are present (temperatures: see tables above and pressure from 0.8 bar to 1.1 bar).

If there is no explosive atmosphere, the permissible operating temperatures and pressures must be taken from the manufacturer specifications (operating instructions).

If the sensors (measuring cable, measuring rod) are operated at temperatures higher than those listed in the table above, measures must be taken to prevent the risk of ignition from hot surfaces.

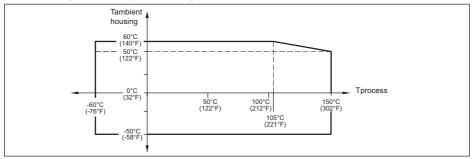
Protection rating

On the sensor, category 1D or 2D	IP68
On the electronics housing, category 1D or 2D	IP66/IP68 (0.2 bar)

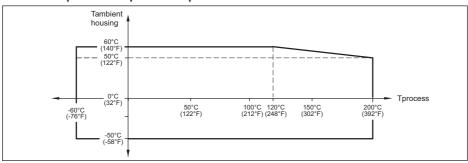


Temperature derating for process temperatures up to +150 °C, +200 °C, +250 °C, +280 °C and +450 °C

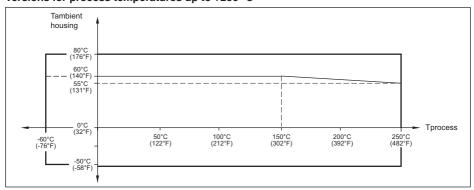
Versions for process temperatures up to +150 °C



Versions for process temperatures up to +200 °C

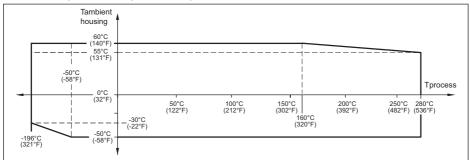


Versions for process temperatures up to +250 °C

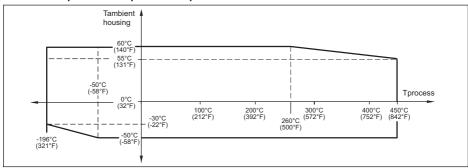




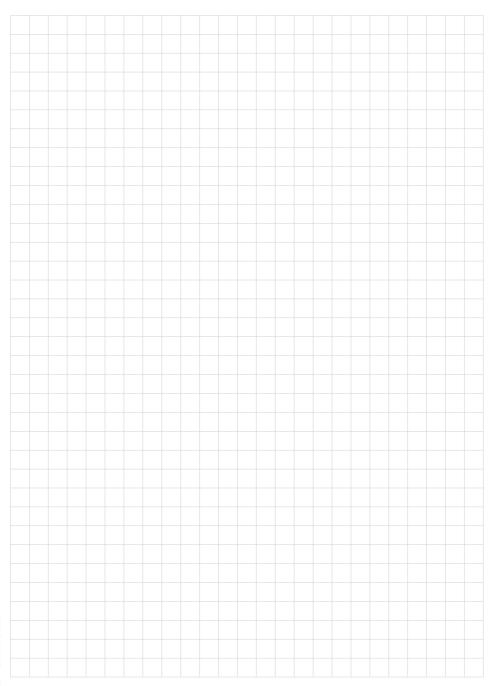
Versions for process temperatures up to +280 °C



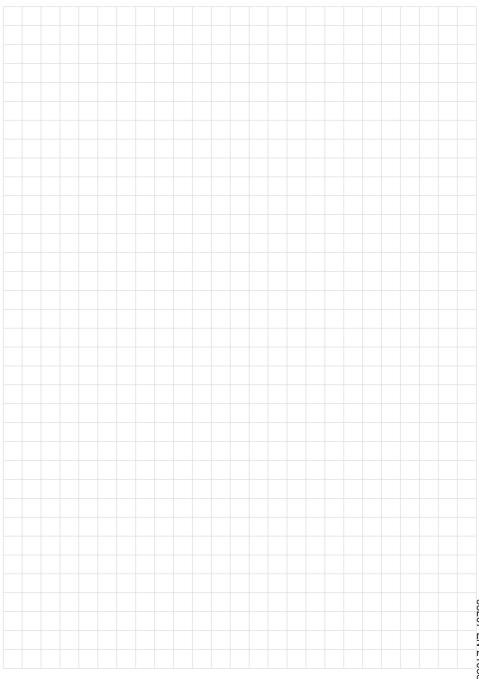
Versions for process temperatures up to +450 °C



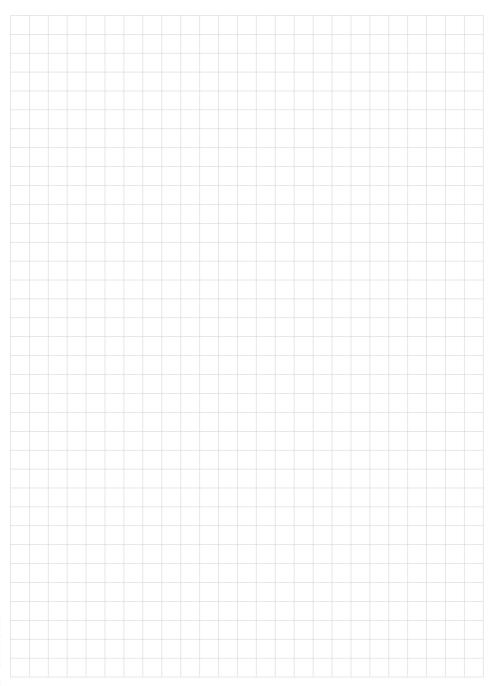












Printing date:



All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.

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