

Operating Instructions

Vibrating level switch with tube extension for liquids

VEGASWING 63

Two-wire 8/16 mA



Document ID: 29232



VEGA

Contents

1	About this document	4
1.1	Function	4
1.2	Target group	4
1.3	Symbols used	4
2	For your safety	5
2.1	Authorised personnel	5
2.2	Appropriate use	5
2.3	Warning about incorrect use	5
2.4	General safety instructions	5
2.5	Conformity	5
2.6	SIL conformity	6
2.7	Installation and operation in the USA and Canada	6
2.8	Safety instructions for Ex areas	6
2.9	Environmental instructions	6
3	Product description	7
3.1	Configuration	7
3.2	Principle of operation	8
3.3	Adjustment	9
3.4	Packaging, transport and storage	9
3.5	Accessories	10
4	Mounting	11
4.1	General instructions	11
4.2	Mounting instructions	14
5	Connecting to power supply	17
5.1	Preparing the connection	17
5.2	Connection procedure	17
5.3	Wiring plan, single chamber housing	18
5.4	Wiring plan - version IP66/IP68, (1 bar)	20
6	Setup	21
6.1	General information	21
6.2	Adjustment elements	21
6.3	Function table	22
6.4	Proof test (WHG, SIL)	23
7	Maintenance and fault rectification	29
7.1	Maintenance	29
7.2	Rectify faults	29
7.3	Exchanging the electronics	30
7.4	How to proceed if a repair is necessary	30
8	Dismount	32
8.1	Dismounting steps	32
8.2	Disposal	32
9	Supplement	33
9.1	Technical data	33
9.2	Dimensions	41
9.3	Industrial property rights	44
9.4	Trademark	44

1 About this document

1.1 Function

This instruction provides all the information you need for mounting, connection and setup as well as important instructions for maintenance, fault rectification, safety and the exchange of parts. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

1.2 Target group

This instruction manual is directed to trained personnel. The contents of this manual must be made available to the qualified personnel and implemented.

1.3 Symbols used



Document ID

This symbol on the front page of this instruction refers to the Document ID. By entering the Document ID on www.vega.com you will reach the document download.



Information, note, tip: This symbol indicates helpful additional information and tips for successful work.



Note: This symbol indicates notes to prevent failures, malfunctions, damage to devices or plants.



Caution: Non-observance of the information marked with this symbol may result in personal injury.



Warning: Non-observance of the information marked with this symbol may result in serious or fatal personal injury.



Danger: Non-observance of the information marked with this symbol results in serious or fatal personal injury.



Ex applications

This symbol indicates special instructions for Ex applications.



List

The dot set in front indicates a list with no implied sequence.



Sequence of actions

Numbers set in front indicate successive steps in a procedure.



Disposal

This symbol indicates special instructions for disposal.

2 For your safety

2.1 Authorised personnel

All operations described in this documentation must be carried out only by trained and authorized personnel.

During work on and with the device, the required personal protective equipment must always be worn.

2.2 Appropriate use

The VEGASWING 63 is a sensor for point level detection.

You can find detailed information about the area of application in chapter "*Product description*".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

2.3 Warning about incorrect use

Inappropriate or incorrect use of this product can give rise to application-specific hazards, e.g. vessel overfill through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result. Also, the protective characteristics of the instrument can be impaired.

2.4 General safety instructions

This is a state-of-the-art instrument complying with all prevailing regulations and directives. The instrument must only be operated in a technically flawless and reliable condition. The operating company is responsible for the trouble-free operation of the instrument. When measuring aggressive or corrosive media that can cause a dangerous situation if the instrument malfunctions, the operating company has to implement suitable measures to make sure the instrument is functioning properly.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by us. Arbitrary conversions or modifications are explicitly forbidden. For safety reasons, only the accessory specified by us must be used.

To avoid any danger, the safety approval markings and safety tips on the device must also be observed.

2.5 Conformity

The device complies with the legal requirements of the applicable country-specific directives or technical regulations. We confirm conformity with the corresponding labelling.

The corresponding conformity declarations can be found on our homepage.

2.6 SIL conformity

VEGASWING 63 fulfills the requirements to functional safety according to IEC 61508 or IEC 61511. You find further information in the supplied Safety Manual.

2.7 Installation and operation in the USA and Canada

This information is only valid for USA and Canada. Hence the following text is only available in the English language.

Installations in the US shall comply with the relevant requirements of the National Electrical Code (NEC - NFPA 70) (USA).

Installations in Canada shall comply with the relevant requirements of the Canadian Electrical Code (CEC Part I) (Canada).

2.8 Safety instructions for Ex areas

For applications in hazardous areas (Ex), only devices with corresponding Ex approval may be used. Observe the Ex-specific safety instructions. These are an integral part of the device documentation and are enclosed with every device with Ex approval.

2.9 Environmental instructions

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified according to DIN EN ISO 14001.

Please help us fulfil this obligation by observing the environmental instructions in this manual:

- Chapter "*Packaging, transport and storage*"
- Chapter "*Disposal*"

3 Product description

3.1 Configuration

Scope of delivery

The scope of delivery encompasses:

- VEGASWING 63 point level switch

The further scope of delivery encompasses:

- Documentation
 - Operating instructions VEGASWING 63
 - Safety Manual (SIL) - optional
 - Instructions for optional instrument features
 - Ex-specific "*Safety instructions*" (with Ex versions)
 - If necessary, further certificates



Information:

Optional instrument features are also described in this operating instructions. The respective scope of delivery results from the order specification.

Constituent parts

The VEGASWING 63 consists of the components:

- Housing lid
- Housing with electronics
- Process fitting with tuning fork

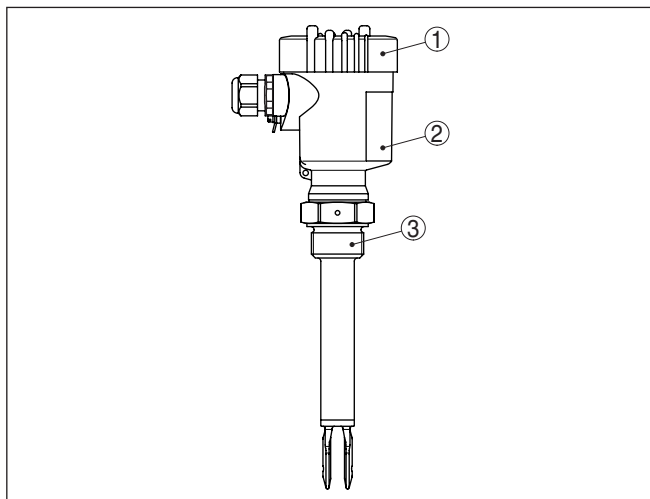


Fig. 1: VEGASWING 63

- 1 Housing lid
- 2 Housing with electronics
- 3 Process fitting

Type label

The type label contains the most important data for identification and use of the instrument:

- Instrument type

- Information about approvals
- Configuration information
- Technical data
- Serial number of the instrument
- QR code for device identification
- Manufacturer information

Documents and software To find order data, documents or software related to your device, you have the following options:

- Move to "www.vega.com" and enter in the search field the serial number of your instrument.
- Scan the QR code on the type label.
- Open the VEGA Tools app and enter the serial number under "**Documentation**".

3.2 Principle of operation

Application area

VEGASWING 63 is a point level sensor with tuning fork for point level detection.

It is designed for industrial use in all areas of process technology and can be used in liquids.

Typical applications are overflow and dry run protection. The small tuning fork allows use in all kinds of tanks and vessels. Thanks to its simple and rugged measuring system, VEGASWING 63 is virtually unaffected by the chemical and physical properties of the liquid.

It functions even under difficult conditions such as turbulence, air bubbles, foam generation, buildup, strong external vibration or changing products.

Function monitoring

The electronics module of VEGASWING 63 continuously monitors the following criteria via frequency evaluation:

- Strong corrosion or damage on the tuning fork
- Loss of vibration
- Line break to the piezo drive

If one of these faults is detected, the electronics signals it via a defined current to the controller. The connection cable to the sensor is also monitored for line break and short-circuit.

Functional principle

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. The piezos are fixed mechanically and are hence not subject to temperature shock limitations. The frequency changes when the tuning fork is covered by the medium. This change is detected by the integrated electronics module, transferred as a current value to the processing system and converted there into a switching command.

Voltage supply

Depending on your requirements, VEGASWING 63 with two-wire electronics can be connected to different controllers. Compatible controllers are listed in chapter "*Technical data*".

The data for power supply are specified in chapter "*Technical data*".

3.3 Adjustment

The switching condition of VEGASWING 63 with plastic housing can be checked when the housing is closed (signal lamp). With the basic setting, products with a density $\geq 0.7 \text{ g/cm}^3$ (0.025 lbs/in^3) can be detected. The instrument can be adapted if products with lower density are to be measured.

On the electronics module you will find the following display and adjustment elements:

- Signal lamp for indication of the switching condition (green/red)
- DIL switch for adaptation to the product density

3.4 Packaging, transport and storage

Packaging

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.

The packaging of standard instruments consists of environment-friendly, recyclable carton material. The sensing element is additionally protected with a cardboard cover. For special versions, PE foam or PE foil is also used. Please dispose of the packaging material through specialised recycling companies.

Transport

Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

Transport inspection

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

Storage

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation
- Avoiding mechanical shock and vibration
- Storage and transport temperature see chapter "*Supplement - Technical data - Ambient conditions*"
- Relative moisture 20 ... 85 %

Storage and transport temperature

Lifting and carrying

With instrument weights of more than 18 kg (39.68 lbs) suitable and approved equipment must be used for lifting and carrying.

3.5 Accessories

The instructions for the listed accessories can be found in the download area on our homepage.

Flanges

Screwed flanges are available in different versions according to the following standards: DIN 2501, EN 1092-1, BS 10, ASME B 16.5, JIS B 2210-1984, GOST 12821-80.

Lock fitting

The lock fitting is used for for infinite locking with tube extension.

The following lock fittings are available:

- ARV-SG63.1 - unpressurized
- ARV-SG63.2 - up to 16 bar
- ARV-SG63.3 - up to 64 bar

The wetted parts of the lock fitting can be either of steel (316L) or Alloy C22 (2.4602).

Lock fittings cannot be used in coated tube extensions.

You can find additional information in the operating instructions manuals of the lock fittings.

Plug connector

For connecting the sensors with a separator to voltage supply or signal processing, the sensors are also available with plug connectors.

The following plug connectors are available:

- M12 x 1
- ISO 4400
- Harting HAN 7D
- Harting HAN 8D
- Amphenol-Tuchel

4 Mounting

4.1 General instructions

Process conditions



Note:

For safety reasons, the instrument must only be operated within the permissible process conditions. You can find detailed information on the process conditions in chapter "Technical data" of the operating instructions or on the type label.

Hence make sure before mounting that all parts of the instrument exposed to the process are suitable for the existing process conditions.

These are mainly:

- Active measuring component
- Process fitting
- Process seal

Process conditions in particular are:

- Process pressure
- Process temperature
- Chemical properties of the medium
- Abrasion and mechanical influences

Ambient conditions

The instrument is suitable for standard and extended ambient conditions acc. to DIN/EN/BS EN/IEC/ANSI/ISA/UL/CSA 61010-1. It can be used indoors as well as outdoors.

Switching point

In general, VEGASWING 63 can be installed in any position. The instrument only has to be mounted in such a way that the tuning fork is at the height of the desired switching point.

The tuning fork has lateral markings (notches) that indicate the switching point with vertical mounting. The switching point applies to water in conjunction with the basic setting of the density switch $\geq 0.7 \text{ g/cm}^3$ (0.025 lbs/in^3). When mounting VEGASWING 63, make sure that this marking is at the height of the requested switching point. Keep in mind that the switching point of the instrument will shift if the medium has a density other than water - water is 1 g/cm^3 (0.036 lbs/in^3). For products $\leq 0.7 \text{ g/cm}^3$ (0.025 lbs/in^3) and $\geq 0.5 \text{ g/cm}^3$ (0.018 lbs/in^3) the density switch must be set to $\geq 0.5 \text{ g/cm}^3$.

Keep in mind that foams with a density $\geq 0.45 \text{ g/cm}^3$ (0.016 lbs/in^3) are detected by the sensor. This can lead to erroneous switchings, particularly when the sensor is used for dry run protection.

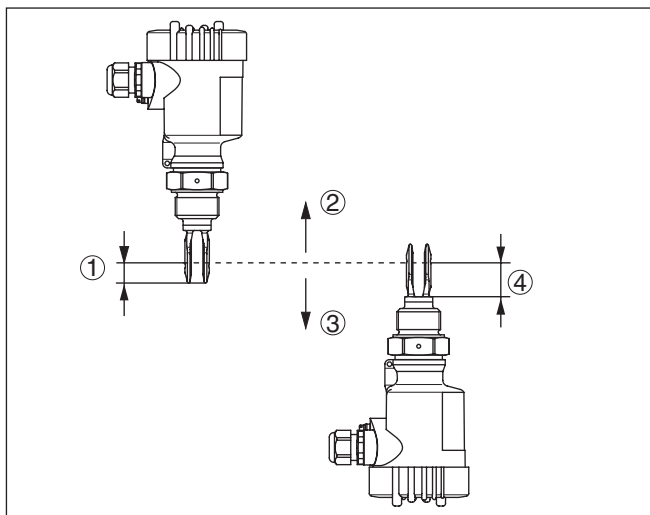


Fig. 2: Vertical mounting

- 1 Switching point approx. 13 mm (0.51 in)
- 2 Switching point with lower density
- 3 Switching point with higher density
- 4 Switching point approx. 27 mm (1.06 in)

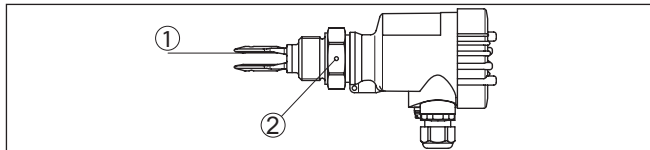


Fig. 3: Horizontal mounting

- 1 Switching point
- 2 Marking with screwed version

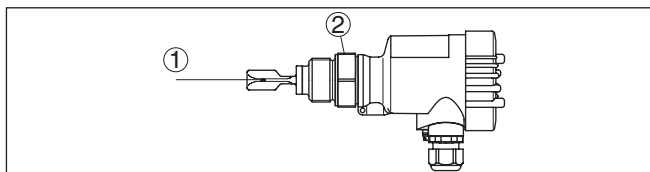


Fig. 4: Horizontal installation (recommended mounting position, particularly for adhesive products)

- 1 Switching point
- 2 Marking with screwed version, facing up

In the case of flange versions, the fork is aligned as follows.

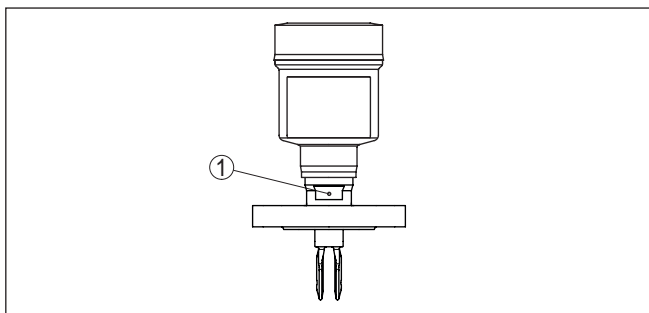


Fig. 5: Fork position with flange versions

1 Marking with flange version, facing up

Protection against moisture

Protect your instrument against moisture ingress through the following measures:

- Use a suitable connection cable (see chapter "Connecting to power supply")
- Tighten the cable gland or plug connector
- Lead the connection cable downward in front of the cable entry or plug connector

This applies mainly to outdoor installations, in areas where high humidity is expected (e.g. through cleaning processes) and on cooled or heated vessels.

In applications where the process temperature is frequently or permanently below the ambient temperature, condensation may form. In these cases, use the instrument version with a gas-tight feedthrough.



Note:

Make sure that during installation or maintenance no moisture or dirt can get inside the instrument.

To maintain the housing protection, make sure that the housing lid is closed during operation and locked, if necessary.

Transport



Caution:

Do not hold VEGASWING 63 on the tuning fork. Particularly with flange or tube versions, the tuning fork can be damaged just by the weight of the instrument. Transport coated instruments very carefully and avoid touching the tuning fork.

Remove the packaging or the protective cover just before mounting.

Handling

The vibrating level switch is a measuring instrument and must be treated accordingly. Bending the vibrating element will destroy the instrument.



Warning:

The housing must not be used to screw the instrument in! Applying tightening force can damage internal parts of the housing.

Use the hexagon above the thread for screwing in.

Cable glands

Metric threads

In the case of instrument housings with metric thread, the cable glands are screwed in at the factory. They are sealed with plastic plugs as transport protection.

You have to remove these plugs before electrical connection.

NPT thread

In the case of instrument housings with self-sealing NPT threads, it is not possible to have the cable entries screwed in at the factory. The free openings for the cable glands are therefore covered with red dust protection caps as transport protection. The dust protection caps do not provide sufficient protection against moisture.

Prior to setup you have to replace these protective caps with approved cable glands or close the openings with suitable blind plugs.

Welded socket

4.2 Mounting instructions

VEGASWING 63 has a defined thread starting point. This means that every VEGASWING 63 is in the same fork position after being screwed in. Remove therefore the supplied seal from the thread of VEGASWING 63. This seal is not required when using a welded socket with O-ring in front.

Keep in mind that this welded socket is not suitable for coated instrument versions.

Screw VEGASWING 63 completely into the welded socket. The later position can be determined already before welding. Mark the appropriate position of the welded socket. Before welding, unscrew VEGASWING 63 and remove the rubber ring from the welded socket. The welded socket has a marking (notch). Weld the socket with the notch facing upward, or in case of pipelines (DN 32 up to DN 50), aligned with the direction of flow.

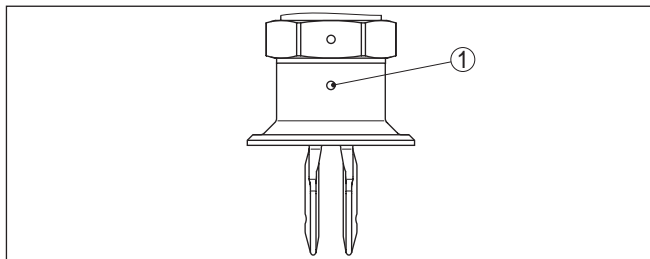


Fig. 6: Marking on the welded socket

1 Marking

Adhesive products

In case of horizontal mounting in adhesive and viscous products, the surfaces of the tuning fork should be vertical in order to reduce buildup on the tuning fork. On the screwed version you will find a marking on the hexagon. With this you can check the position of the tuning fork when screwing it in. When the hexagon touches the seal, the thread can still be turned by approx. half a turn. This is sufficient to reach the recommended installation position.

In the case of flange versions, the fork is aligned with the flange holes. When used in adhesive and viscous products, the tuning fork should protrude into the vessel to avoid buildup. For that reason, nozzles for flanges and mounting bosses should be avoided when mounting horizontally.

Pressure/Vacuum

The process fitting must be sealed if there is gauge or low pressure in the vessel. Before use, check if the sealing material is resistant against the measured product and the process temperature.

The max. permissible pressure is specified in chapter "*Technical data*" or on the type label of the sensor.

Inflowing medium

If VEGASWING 63 is mounted in the filling stream, unwanted false measurement signals can be generated. For this reason, mount VEGASWING 63 at a position in the vessel where no disturbances, e.g. from filling openings, agitators, etc., can occur.

This applies particularly to instrument types with long extension tube.

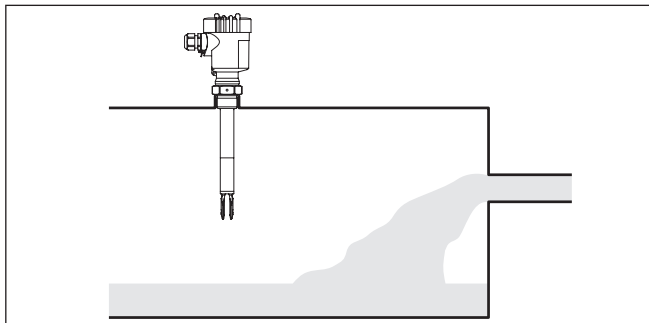


Fig. 7: Inflowing medium

Product flow

To make sure the tuning fork of VEGASWING 63 generates as little resistance as possible to product flow, mount the sensor so that the surfaces are parallel to the product movement.

Agitators

Due to the effects of agitators, equipment vibration or similar, the level switch can be subjected to strong lateral forces. For this reason, do not use an overly long extension tube for VEGASWING 63, but check if you can mount a level switch on the side of the vessel in horizontal position.

Extreme vibration caused by the process or the equipment, e.g. agitators or turbulence in the vessel, can cause the extension tube of VEGASWING 63 to vibrate in resonance. This leads to increased stress on the upper weld joint. Should a longer tube version be necessary, you can provide a suitable support directly above the tuning fork to secure the extension tube.



This measure applies mainly to applications in Ex areas category 1G or WHG. Make sure that the tube is not subject to bending stress due to this measure.

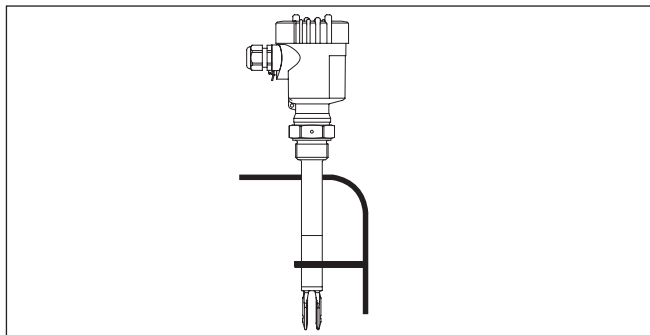


Fig. 8: Lateral support of VEGASWING 63

Enamel coating

Instruments with enamel coating should be treated very carefully and shocks should be avoided. Unpack VEGASWING 63 directly before installation. Insert VEGASWING 63 carefully into the vessel opening and avoid touching any sharp vessel parts.

Gas-tight leadthrough

The second seal of the gas-tight leadthrough (option) prevents an uncontrolled leakage of the medium. The service life of the gas-tight leadthrough depends on the chemical resistance of the materials. See "Technical data".



Caution:

If it is determined (e.g. via a fault signal from VEGASWING 63) that medium has already penetrated into the vibrating element, the instrument must be exchanged immediately.

5 Connecting to power supply

5.1 Preparing the connection

Note safety instructions

Always keep in mind the following safety instructions:



Warning:

Connect only in the complete absence of line voltage.

- The electrical connection must only be carried out by trained, qualified personnel authorised by the plant operator.
- Always switch off power supply, before connecting or disconnecting the instrument.

Take note of safety instructions for Ex applications



In hazardous areas you must take note of the respective regulations, conformity and type approval certificates of the sensors and power supply units.

Voltage supply

Connect the voltage supply according to the following diagrams. Take note of the general installation regulations. As a rule, connect VEGASWING 63 to vessel ground (PA), or in case of plastic vessels, to the next ground potential. On the side of the instrument housing there is a ground terminal between the cable entries. This connection serves to drain off electrostatic charges. In Ex applications, the installation regulations for hazardous areas must be given priority.

The data for power supply are specified in chapter "*Technical data*".

Connection cable

The instrument is connected with standard two-wire cable without shielding. If electromagnetic interference is expected which is above the test values of EN 61326 for industrial areas, shielded cable should be used.

Make sure that the cable used has the required temperature resistance and fire safety for max. occurring ambient temperature

Use cable with round cross-section. A cable outer diameter of 5 ... 9 mm (0.2 ... 0.35 in) ensures the seal effect of the cable gland. If you are using cable with a different diameter or cross-section, exchange the seal or use a suitable cable gland.



In hazardous areas, use only approved cable connections for VEGASWING 63.

Connection cable for Ex applications



Take note of the corresponding installation regulations for Ex applications.

Cover all housing openings conforming to standard according to EN 60079-1.

5.2 Connection procedure



With Ex instruments, the housing cover may only be opened if there is no explosive atmosphere present.

Proceed as follows:

1. Unscrew the housing lid

2. Loosen compression nut of the cable gland and remove blind plug
 3. Remove approx. 10 cm (4 in) of the cable mantle, strip approx. 1 cm (0.4 in) of insulation from the ends of the individual wires
 4. Insert the cable into the sensor through the cable entry
 5. Open the terminals with a screwdriver
 6. Insert the wire ends into the open terminals according to the wiring plan
 7. Tighten the terminals with a screwdriver
 8. Check the hold of the wires in the terminals by lightly pulling on them
 9. Tighten the compression nut of the cable entry gland. The seal ring must completely encircle the cable
 10. Screw the housing lid back on
- The electrical connection is finished.

5.3 Wiring plan, single chamber housing



The following illustrations apply to the non-Ex as well as to the Ex d version.

Housing overview

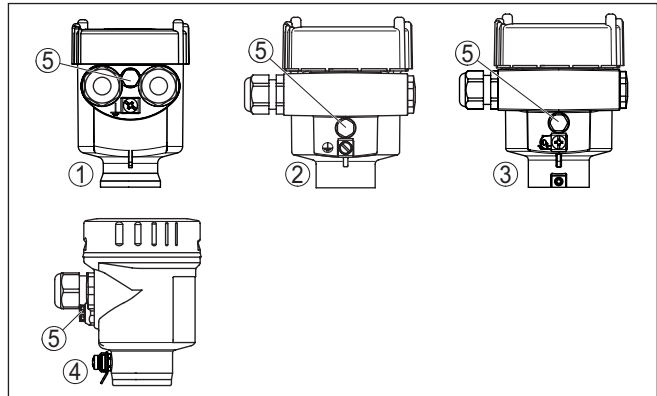


Fig. 9: Material versions, single chamber housing

- 1 Plastic (not with Ex d)
- 2 Aluminium
- 3 Stainless steel (not with Ex d)
- 4 Stainless steel, electropolished (not with Ex d)
- 5 Filter element for pressure compensation or blind plug with version IP66/IP68, 1 bar (not with Ex d)

Electronics and connection compartment

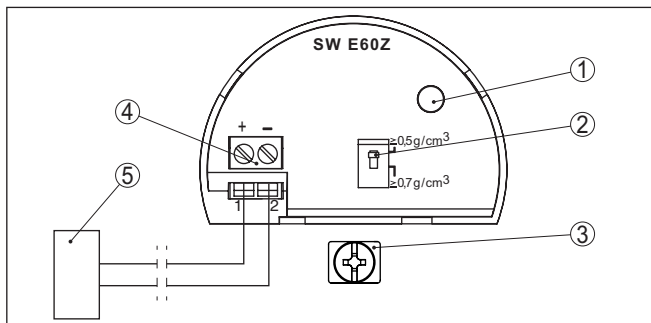


Fig. 10: Electronics and connection compartment

- 1 Control lamp
- 2 DIL switch for sensitivity adjustment
- 3 Ground terminal
- 4 Connection terminals
- 5 Processing system or PLC

Wiring plan

We recommend connecting VEGASWING 63 in such a way that the switching circuit is open when there is a level signal, line break or failure (safe state).

For connection to a VEGATOR controller dto. Ex, WHG. The sensor is powered by the connected VEGATOR controller. Further information is available in chapter "Technical data", "Ex-technical data" are available in the supplied "Safety information".

The wiring example is applicable for all suitable controllers.

The control lamp on VEGASWING 63 lights in general

- red - with covered tuning fork
- green - with uncovered tuning fork

Take note of the operating instructions manual of the controller. Suitable controllers are listed in chapter "Technical data".

If VEGASWING 63 is used in Ex areas as part of an overfill protection system according to WHG (Water Resources Act), take note of the regulations in the safety instructions and conformity certificates. If the instrument with electronics module SWE60Z EX, SWE60Z EX E1 is to be operated directly on the analogue input of a PLC, a suitable safety barrier should be connected.

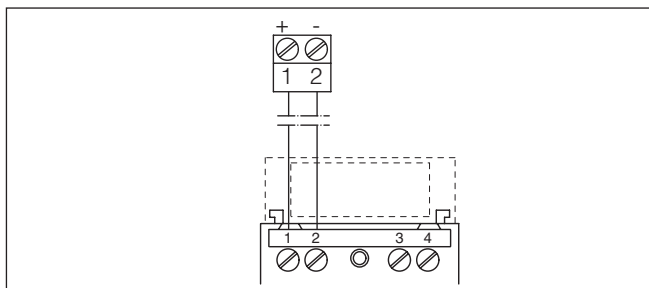


Fig. 11: Wiring plan, single chamber housing

5.4 Wiring plan - version IP66/IP68, (1 bar)

Wire assignment, connection cable

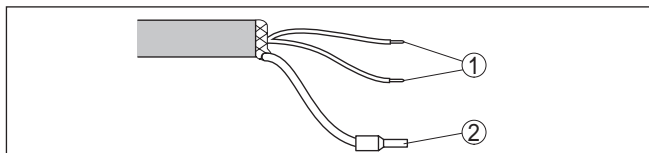


Fig. 12: Wire assignment, connection cable

- 1 Brown (+) and blue (-) to power supply or to the processing system
- 2 Shielding

6 Setup

6.1 General information

The figures in brackets refer to the following illustrations.

Function/Configuration

With plastic housings, the switching condition of the electronics can be checked when the housing cover is closed (control lamp). With the basic setting, products with a density $\geq 0.7 \text{ g/cm}^3$ (0.025 lbs/in^3) can be detected. For products with lower density, the switch must be set to $\geq 0.5 \text{ g/cm}^3$ (0.018 lbs/in^3).

On the electronics module you will find the following display and adjustment elements:

- Signal lamp (1)
- DIL switch for adjustment of the density range (2)

Mode adjustment (A/B)

On controller VEGATOR 121, 122, via the controller.

The switching condition can be changed with the A/B switch. You can set the required mode according to the "Function table" (A - max. detection or overfill protection, B - min. detection or dry run protection). The switching delay can also be modified on the controller (VEGATOR 121, 122 or 636 Ex) controller).



Note:

Always immerse the tuning fork of VEGASWING 63 in a liquid to test its function. Do not test the function of VEGASWING 63 with your hand. This can damage the sensor.

6.2 Adjustment elements

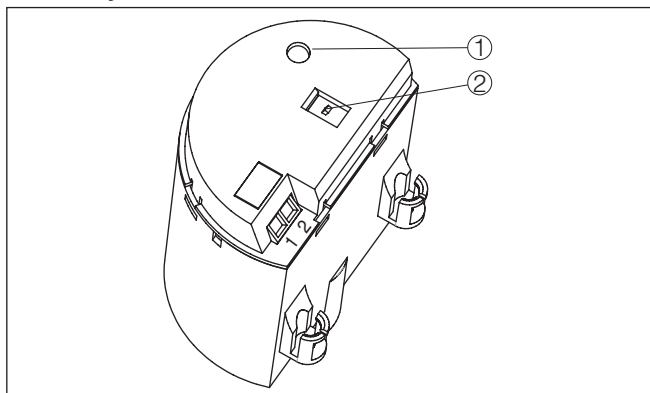


Fig. 13: Oscillator SWE60Z - two-wire output

- 1 Control lamp (LED)
- 2 DIL switch for adjustment of the density range

Signal lamp (1)

Control lamp (LED) for indication of the switching condition

- green = tuning fork uncovered
- red = tuning fork covered
- off = failure

Adjustment of the density range (2)

With this DIL switch (2) you can set the switching point to liquids having a density between 0.5 and 0.7 g/cm³ (0.018 - 0.025 lbs/in³). With the basic setting, liquids with a density of ≥ 0.7 g/cm³ (0.025 lbs/in³) can be detected. In liquids with lower density, you must set the switch to ≥ 0.5 g/cm³ (0.018 lbs/in³). The specifications for the position of the switching point relate to water - density value 1 g/cm³ (0.036 lbs/in³). In products with a different density, the switching point will shift in the direction of the housing or tuning fork end depending on the density and type of installation.













Note:

Keep in mind that foams with a density ≥ 0.45 g/cm³ (0.016 lbs/in³) are detected by the sensor. This can lead to erroneous switchings, particularly when the sensor is used for dry run protection.

6.3 Function table

The following table provides an overview of the switching conditions depending on the set mode and the level.

Mode on the controller	Level	Sensor		Controller	
		Signal current - Sensor	Signal lamp - sensor	Analogue - input control	Signal lamp - controller
Mode A Overflow protection		approx. 8 mA	 Green	> 3.8 mA < 11.5 mA	
Mode A Overflow protection		approx. 16 mA	 Red	> 12.5 mA < 21 mA	○
Mode B Dry run protection		approx. 16 mA	 Red	> 12.5 mA < 21 mA	
Mode B Dry run protection		approx. 8 mA	 Green	> 3.8 mA < 11.5 mA	○

Mode on the controller	Level	Sensor		Controller	
		Signal current - Sensor	Signal lamp - sensor	Analogue - input control	Signal lamp - controller
Fault message (mode A/B)	any	approx. 1.8 mA	<div>○</div> <div>Off</div>	$\leq 3.6 \text{ mA}$ $\geq 21 \text{ mA}$	<div>○</div>

6.4 Proof test (WHG, SIL)

WRA

The implementation of the proof test according to WHG is stipulated in the general type approval, item 8.

Take note of these higher-ranking approvals if VEGASWING 63 Ex is used as part of an overfill protection system according to WHG.

The following instrument combinations meet the requirements according to WHG:

VEGASWING 63 Ex with

- Oscillator SWE60Z EX
- Controller VEGATOR 121, 122 or SPLC (safety-oriented PLC)

SIL

The VEGASWING 63 is qualified for use in measuring chains of level SIL2 according to IEC 61508 (redundant, level SIL3) and is approved according to WHG.

The measuring system can be used for level detection of liquids and meets the special requirements of safety technology.

This is possible up to SIL2 in a single channel architecture (1oo1D), and up to SIL3 in a multiple channel, redundant architecture.

The following instrument combinations meet the requirements according to SIL:

VEGASWING 63 Ex with

- Oscillator SWE60Z EX
- SPLC (safety-oriented PLC)
- Oscillator SWE60Z EX
- VEGATOR 121, 122 controller

Implementation - Function test

The following options are available for carrying out the proof test:

1 Filling the vessel up to the switching point

If this does not cause any problems, you can fill the vessel up to the switching point and monitor the correct sensor reaction.

2 Dismounting of the sensor and immersion in the original medium

You can dismount the sensor for test purposes and check its proper functioning by immersing it in the original product.

3 Short interruption of the supply line to the sensor

The recurring proof test according to IEC 61508 can be carried out through a short interruption (> 2 seconds) of the supply line to the sensor. This starts a test sequence.

The correctness of the subsequent switching conditions on the indications of the SPLC must be monitored. The sensor must neither be dismantled nor triggered by filling the vessel.

You can carry out the function test with the output current values also directly via a safety PLC or a process control system.

4 Pushing the test key on the controller VEGATOR 121, 122

A test key is lowered in the front plate of the controller. Push the test key for > 2 seconds with a suitable object. Hence a test is started. The sensor must neither be dismantled nor triggered by filling the vessel.

- VEGATOR 121, 122 - by simply checking the failure LED

With the VEGATOR 121 or 122 controller, the test result can be checked directly on an LED on the controller.

This is the most comfortable and simple way to carry out the test.

1 Filling the vessel up to the switching point

If this does not cause any problems, you can fill the vessel up to the switching point and monitor the correct sensor reaction.

Procedure

1. Carry out the function test according to the above description (1 Short interruption of the supply line to the sensor.
Separate the instrument briefly (> 2 s) from voltage supply or push the test key.
Check the results of the test.
Make sure the connected downstream devices are activated during the function test.
2. Push the mode switch (min./max.) on the controller.
Check if the switching status changes (signal lamp - switching status). By doing so, you can check the function of the measuring system.
If this is not the case, then there is a fault in the measuring system.
Make sure the connected downstream devices are activated during the function test.
3. Fill the vessel up to the switching point.
Check if the switching status changes (signal lamp - switching status). By doing so, you can check the function of the measuring system.
If this is not the case, then there is a fault in the measuring system.
Make sure the connected downstream devices are activated during the function test.

2 Dismounting of the sensor and immersion in the original medium

You can dismount the sensor for test purposes and check its function by immersing the vibrating element in the original medium.

Procedure

1. Carry out the function test according to the above description (1 Short interruption of the supply line to the sensor.
Separate the instrument briefly (> 2 s) from voltage supply or push the test key.
Check the results of the test.
Make sure the connected downstream devices are activated during the function test.
2. Push the mode switch (min./max.) on the controller.
Check if the switching status changes (signal lamp - switching status). By doing so, you can check the function of the measuring system.
If this is not the case, then there is a fault in the measuring system.
Make sure the connected downstream devices are activated during the function test.
3. Dismount the instrument and immerse the vibrating element up to the switching point in the original medium.
Check if the switching status changes (signal lamp - switching status). By doing so, you can check the function of the measuring system.
If this is not the case, then there is a fault in the measuring system.
Make sure the connected downstream devices are activated during the function test.

3 Short interruption of the supply line to the sensor

This test is valid if you cannot change the vessel filling or cannot dismount the sensor.

This function test can be carried out with measurement setups in conjunction with the two-wire electronics module.

The recurring proof test according to IEC 61508 can be carried out through a short interruption (> 2 seconds) of the supply line to the sensor.

By doing so, a test procedure is started. The correctness of the subsequent switching conditions on the indications of the SPLC must be monitored.

Short interruption of the supply line to the sensor

You can carry out the function test with the output current values also directly via a safety PLC or a process control system.

1. Separate the instrument briefly (> 2 s) from voltage supply.
Check if all three switching conditions change in the correct sequence and the specified duration. By doing so, you can check the function of the measuring system.

You can find the test procedure under "*Implementation - Function test*".

Make sure the connected downstream devices are activated during the function test.

2. Push the mode switch (min./max.) on the controller.

Check if the switching status changes (signal lamp - switching status). By doing so, you can check the function of the measuring system.

If this is not the case, then there is a fault in the measuring system.

Make sure the connected downstream devices are activated during the function test.

Implementation - Function test

When the VEGASWING 63 is connected to a processing system or an SPLC, you have to interrupt the connection cable to the sensor for > 2 seconds. The switching delay must be set to 0.5 s.

After releasing the test key or interrupting the connection cable to the sensor, the complete measuring system can be checked on correct function. The following operating conditions are simulated during the test:

- Fault message
- Empty signal
- Full signal

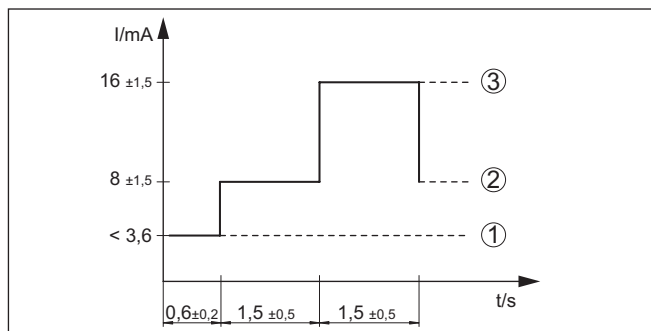


Fig. 14: Flow chart of the function test

- 1 Fault message
- 2 Empty signal
- 3 Full signal

Check if all three switching conditions occur in the correct sequence and the stated time period. If this is not the case, there is a fault in the measuring system (see also the operating instructions manual of the controller). Keep in mind that connected instruments are activated during the function test. By doing this, you can check the correct function of the measuring system.



Note:

Keep in mind that the starting time t_A of the voltage supply can extend the time up to the first switching.

Test procedure

After releasing the button or after a brief line break.

	Sensor current - Sensor	Level relay A - overflow protection	Signal lamp A - Overflow protection	Level relay B - dry run protection	Signal lamp B - Dry run protection	Fail safe relay	Control lamp
1. Fault message 0.6 s (± 0.2 s) + $t_A^{1)}$	< 3.6 mA	currentless		currentless		currentless	
2. Empty signal 1.5 s (± 0.5 s)	8 mA (± 1.5 mA)	energized		currentless		energized	
3. Full signal 1.5 s (± 0.5 s)	16 mA (± 1.5 mA)	currentless		energized		energized	
4. Return to current operating condition	-	-	-	-	-	-	

Test assessment (SPLC)

Test passed

Status	Current value	Time
False signal	< 3.6 mA	0.6 s (± 0.2 s)
Uncovered	8 mA (± 1.5 mA)	1.5 s (± 0.5 s)
Covered	16 mA (± 1.5 mA)	1.5 s (± 0.5 s)

4 Test key on the controller VEGATOR 121, 122

This test is valid if you cannot change the vessel filling or cannot dismount the sensor.

With the VEGATOR 121 or 122 controller, the test result can be checked directly on an LED on the controller.

This is the most comfortable and simple way to carry out the test.

A test key is lowered in the front plate of the VEGATOR 121, 122 controller. Push the test key for > 2 seconds with a suitable object. Hence a test is started. The sensor must neither be dismounted nor triggered by filling the vessel.

Make sure the connected downstream devices are activated during the function test.

¹⁾ Starting time of the voltage supply

- Failure LED lights red - test not passed- Please check the complete measuring system.
- Failure LED remains dark - test passed. The proof test is hence finished.

7 Maintenance and fault rectification

7.1 Maintenance

Maintenance

If the device is used properly, no special maintenance is required in normal operation.

Cleaning

The cleaning helps that the type label and markings on the instrument are visible.

Take note of the following:

- Use only cleaning agents which do not corrode the housings, type label and seals
- Use only cleaning methods corresponding to the housing protection rating

7.2 Rectify faults

Reaction when malfunction occurs

The operator of the system is responsible for taking suitable measures to rectify faults.

Causes of malfunction

The device offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Voltage supply
- Signal processing

Fault rectification

The first measure to take is to check the output signal. In many cases, the causes can be determined this way and the faults quickly rectified.

24 hour service hotline

Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. **+49 1805 858550**.

The hotline is also available outside normal working hours, seven days a week around the clock.

Since we offer this service worldwide, the support is provided in English. The service itself is free of charge, the only costs involved are the normal call charges.

Checking the switching signal

Error	Cause	Rectification
VEGASWING 63 signals "covered" without being submerged (overflow protection) VEGASWING 63 signals "uncovered" when being submerged (dry run protection)	Operating voltage too low	Check operating voltage
	Electronics defective	Press the mode switch on the controller. If the instrument then changes the mode, the vibrating element may be covered with buildup or mechanically damaged. Should the switching function in the correct mode still be faulty, return the instrument for repair.
		Press the mode switch on the controller. If the instrument then does not change the mode, the electronics module is defective. Exchange the electronics module.
	Unfavourable installation location	Mount the instrument at a location in the vessel where no dead zones or air bubbles can form.
	Buildup on the vibrating element	Check the vibrating element and the sensor for buildup and remove the buildup if there is any.
	Wrong mode selected	Set the correct mode on the controller (overflow protection, dry run protection). Wiring should be carried out according to the idle current principle.
Control lamp off	Error on the vibrating element	Check if the vibrating element is damaged or extremely corroded.
	Interference on the electronics module	Exchanging the electronics module
	Instrument defective	Exchange the instrument or send it in for repair

Reaction after fault rectification

Depending on the reason for the fault and the measures taken, the steps described in chapter "Setup" must be carried out again or must be checked for plausibility and completeness.

7.3 Exchanging the electronics

If the electronics module is defective, it can be replaced by the user.



In Ex applications only an electronics module with respective Ex approval may be used.

You can find all the information you need to carry out an electronics exchange in the handbook of the new electronics module.

In general, all electronics modules of series SW60 can be interchanged. If you want to use an electronics module with a different signal output, you carry out the complete setup. You find the necessary, suitable operating instruction on our homepage.



Note:

Keep in mind that enamelled instrument versions need special electronics modules. These electronics modules are called SW60E or SW60E1.

7.4 How to proceed if a repair is necessary

On our homepage you will find detailed information on how to proceed in the event of a repair.

So that we can carry out the repair quickly and without queries, generate a instrument return form there with the data of your device.

The following is required:

- The serial number of the instrument
- A short description of the fault
- Details of the medium, if applicable

Print the generated instrument return form.

Clean the instrument and pack it damage-proof.

Send the printed instrument return form and possibly a safety data sheet together with the device.

You will find the address for the return on the generated instrument return form.

8 Dismount

8.1 Dismounting steps

To remove the device, carry out the steps in chapters "*Mounting*" and "*Connecting to power supply*" in reverse.



Warning:

When dismounting, pay attention to the process conditions in vessels or pipelines. There is a risk of injury, e.g. due to high pressures or temperatures as well as aggressive or toxic media. Avoid this by taking appropriate protective measures.

8.2 Disposal



Pass the instrument on to a specialised recycling company and do not use the municipal collecting points.

Remove any batteries in advance, if they can be removed from the device, and dispose of them separately.

If personal data is stored on the old device to be disposed of, delete it before disposal.

If you have no way to dispose of the old instrument properly, please contact us concerning return and disposal.

9 Supplement

9.1 Technical data

Note for approved instruments

The technical data in the respective safety instructions which are included in delivery are valid for approved instruments (e.g. with Ex approval). These data can differ from the data listed herein, for example regarding the process conditions or the voltage supply.

All approval documents can be downloaded from our homepage.

General data

Material 316L corresponds to 1.4404 or 1.4435

Materials, wetted parts

- | | |
|--|---|
| – Process fitting - thread | 316L, Alloy C22 (2.4602), Alloy 400 (2.4360) |
| – Process fitting - flange | 316L, 316L with Alloy C22 (2.4602) plated, 316L with ECTFE coated, 316L with PFA coating, Alloy 400 (2.4360), Duplex steel (1.4462) |
| – Process seal | Klingersil C-4400 |
| – Tuning fork | 316L, Alloy C22 (2.4602), Alloy C4 (2.4610) enamelled |
| – Extension tube: ø 21.3 mm (0.839 in) | 316L, Alloy C22 (2.4602), Alloy C22 (2.4602) enamelled, 316L with ECTFE coating, 316L with PFA coating |

Materials, non-wetted parts

- | | |
|---|--|
| – Plastic housing | Plastic PBT (Polyester) |
| – Aluminium die-cast housing | Aluminium die-casting AlSi10Mg, powder-coated (Basis: Polyester) |
| – Stainless steel housing (precision casting) | 316L |
| – Stainless steel housing (electropolished) | 316L |
| – Seal between housing and housing lid | Silicone SI 850 R |
| – Seal between housing and housing cover (lacquer-compatible version) | EPDM |
| – Optical fibre in housing cover | PMMA (Makrolon) |
| – Ground terminal | 316L |
| – Cable gland | PA, stainless steel, brass |
| – Sealing, cable gland | NBR |
| – Blind plug, cable gland | PA |
| – Temperature adapter (optional) | 316L |

Second Line of Defense resp. gas-tight leadthrough (optional)

- The Second Line of Defense (SLOD) is a second level of the process separation in the form of a gas-tight feedthrough in the lower part of the housing, preventing product from penetrating into the housing.

– Supporting material	316L
– Glass potting	Borosilicate glass (Schott no. 8421)
– Contacts	1.4101
– Helium leak rate	$< 10^{-6}$ mbar l/s
– Pressure resistance	PN 64
Sensor length (L)	
– 316L, Alloy C22 (2.4602)	80 ... 6000 mm (3.15 ... 236.22 in)
– Alloy C22 (2.4602) enamelled	80 ... 1500 mm (3.15 ... 59.06 in)
– 316L, ECTFE coated	80 ... 3000 mm (3.15 ... 118.11 in)
– 316L, PFA coated	80 ... 4000 mm (3.15 ... 157.48 in)
– Sensor lengths - accuracy	± 2 mm (± 0.079 in)
Tube diameter	$\varnothing 21.3$ mm (0.839 in)
Weight	
– Instrument weight (depending on process fitting)	approx. 0.8 ... 4 kg (0.18 ... 8.82 lbs)
– Tube extension	approx. 920 g/m (9.9 oz/ft)
Layer thickness (typical)	
– Enamel	600 μ m \pm 200 μ m (0.024 in \pm 0.008 in)
– ECTFE	500 μ m +500/-200 μ m (0.02 in +0.02/-0.008 in)
– PFA	600 μ m +500/-300 μ m (0.024 in +0.02/-0.012 in)
Surface quality	
– Standard	$R_a < 3$ μ m (1.18^{-4} in)
– Hygienic version (3A)	$R_a < 0.8$ μ m (3.15^{-5} in)
– Hygienic version (3A)	$R_a < 0.3$ μ m (1.18^{-5} in)
Process fittings	
– Pipe thread, cylindrical (DIN 3852-A)	G $\frac{3}{4}$, G1
– Pipe thread, conical (ASME B1.20.1)	$\frac{3}{4}$ NPT, 1 NPT
– Flanges	DIN from DN 25, ASME from 1"
– hygienic fittings	Slotted nut DN 40 PN 40, Clamp 1" DIN 32676 ISO 2852/316L, Clamp 2" DIN 32676 ISO 2852/316L, conus DN 25 PN 40, Tuchenhausen Varivent DN 50 PN 10
Max. torque - process fitting	
– Thread G $\frac{3}{4}$, $\frac{3}{4}$ NPT	75 Nm (55 lbf ft)
– Thread G1, 1 NPT	100 Nm (73 lbf ft)
Torque for NPT cable glands and Conduit tubes	
– Plastic housing	max. 10 Nm (7.376 lbf ft)
– Aluminium/Stainless steel housing	max. 50 Nm (36.88 lbf ft)
Gas-tight leadthrough (optional)	
– Leakage rate	$< 10^{-6}$ mbar l/s
– Pressure resistance	PN 64

High voltage test (enamel) max. 5 KV

Output variable

Output Two-wire output

Output signal

- empty (uncovered) 8 mA
- full (covered) 16 mA
- Fault message < 1.8 mA

Possible controllers VEGATOR 121, VEGATOR 122

Modes (adjustable via the controller)

- A Max. detection or overflow/overflow protection
- B Min. detection or dry run protection

Measurement accuracy (according to DIN EN 60770-1)

Reference conditions and influencing variables (according to DIN EN 61298-1)

- Ambient temperature +18 ... +30 °C (+64 ... +86 °F)
- Relative humidity 45 ... 75 %
- Air pressure 860 ... 1060 mbar/86 ... 106 kPa (12.5 ... 15.4 psig)
- Product temperature +18 ... +30 °C (+64 ... +86 °F)
- Product density 1 g/cm³ (0.036 lbs/in³) (water)
- Product viscosity 1 mPa s
- Superimposed pressure 0 kPa
- Sensor installation Vertically from top
- Density selection switch $\geq 0.7 \text{ g/cm}^3$

Measurement accuracy

Deviation $\pm 1 \text{ mm}$ (0.04 in)

Influence of the process temperature on the switching point

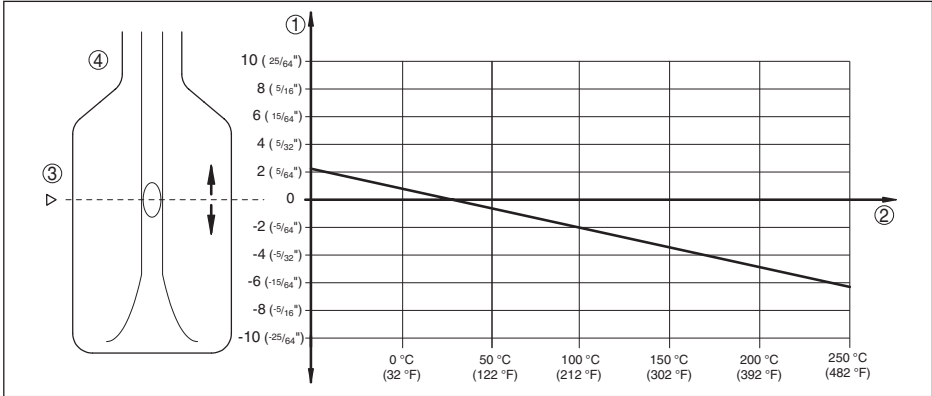


Fig. 15: Influence of the process temperature on the switching point

- 1 Shifting of the switching point in mm (in)
- 2 Process temperature in °C (°F)
- 3 Switching point at reference conditions (notch)
- 4 Tuning fork

Influence of the product density on the switching point

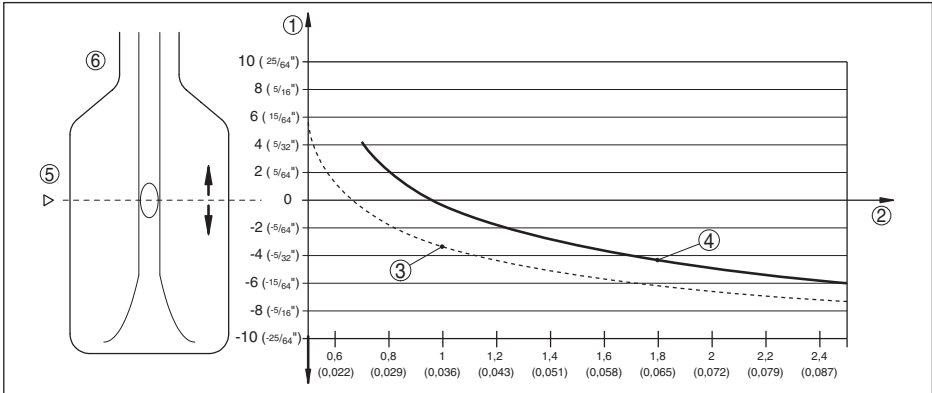


Fig. 16: Influence of the product density on the switching point

- 1 Shifting of the switching point in mm (in)
- 2 Product density in g/cm³ (lb/in³)
- 3 Switch position $\geq 0.5 \text{ g/cm}^3$ (0.018 lb/in³)
- 4 Switch position $\geq 0.7 \text{ g/cm}^3$ (0.025 lb/in³)
- 5 Switching point at reference conditions (notch)
- 6 Tuning fork

Influence of the process pressure to the switching point

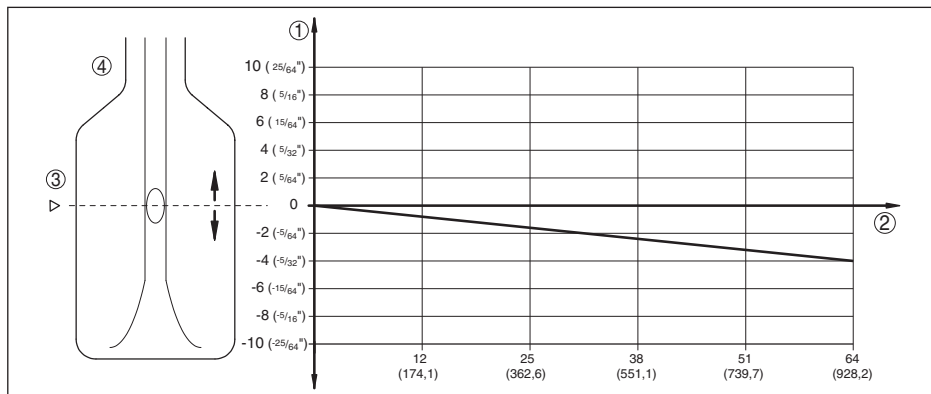


Fig. 17: Influence of the process pressure to the switching point

- 1 Shifting of the switching point in mm (in)
- 2 Process pressure in bar (psig)
- 3 Switching point at reference conditions (notch)
- 4 Tuning fork

Non-repeatability	0.1 mm (0.004 in)
Hysteresis	approx. 2 mm (0.08 in) with vertical mounting
Switching delay	approx. 500 ms (on/off)
Measuring frequency	approx. 1200 Hz

Ambient conditions

Ambient temperature on the housing	-40 ... +70 °C (-40 ... +158 °F)
Storage and transport temperature	-40 ... +80 °C (-40 ... +176 °F)

Process conditions

Measured variable	Limit level of liquids
Process pressure	-1 ... 64 bar/-100 ... 6400 kPa (-14.5 ... 928 psig) The process pressure is dependent on the process fitting, for example Clamp or flange (see the following diagrams)
Maximum allowable operating pressure	100 bar/10000 kPa (1450 psig) or 1.5 times process pressure The function of the instrument is ensured up to an operating pressure of 100 bar/10000 kPa (1450 psig) at a maximum process temperature of +50 °C (+122 °F) (only with threaded versions).
Process temperature (thread or flange temperature)	
- VEGASWING 63 of 316L/Alloy C22 (2.4602)	-50 ... +150 °C (-58 ... +302 °F)

Process temperature (thread or flange temperature) with temperature adapter (option)

- VEGASWING 63 of 316L/Alloy C22 -50 ... +250 °C (-58 ... +482 °F)
(2.4602)
- VEGASWING 63 enamelled -50 ... +200 °C (-58 ... +392 °F)
- VEGASWING 63 with ECTFE coating -50 ... +150 °C (-58 ... +302 °F)
- VEGASWING 63 with PFA coating -50 ... +250 °C (-58 ... +482 °F)
- VEGASWING 63 with PFA coating -50 ... +150 °C (-58 ... 302 °F)
(with FDA and EG 1935/2004 approval)

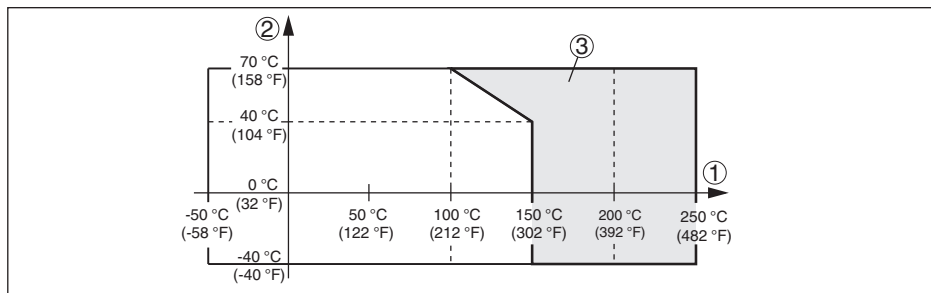


Fig. 18: Ambient temperature - Process temperature

- 1 Process temperature in °C (°F)
- 2 Ambient temperature in °C (°F)
- 3 Temperature range with temperature adapter

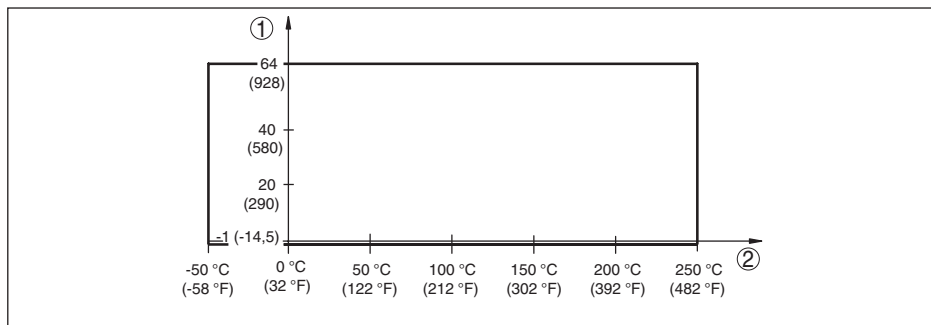


Fig. 19: Process temperature - Process pressure with switch position $\geq 0.7 \text{ g/cm}^3$ (sensitivity switch)

- 1 Process pressure in bar (psig)
- 2 Process temperature in °C (°F)

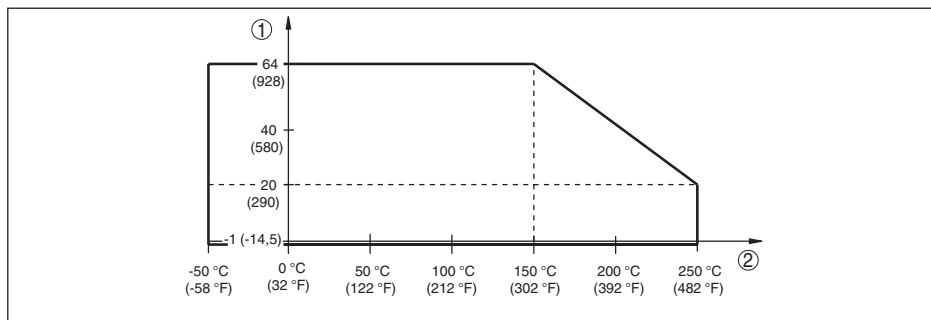


Fig. 20: Process temperature - Process pressure with switch position $\geq 0.5 \text{ g/cm}^3$ (sensitivity switch)

- 1 Process pressure in bar (psig)
2 Process temperature in °C (°F)

SIP process temperature (SIP = Sterilization in place)

PFA and ECTFE coatings are not suitable for SIP cleaning

Vapour stratification up to 2 h +150 °C (+302 °F)

Additional process conditions

Viscosity - dynamic 0.1 ... 10000 mPa s (requirement: with density 1)

Flow velocity max. 6 m/s (with a viscosity of 10000 mPa s)

Density

– Standard sensitivity 0.7 ... 2.5 g/cm³ (0.025 ... 0.09 lbs/in³)

– High sensitivity 0.5 ... 2.5 g/cm³ (0.018 ... 0.09 lbs/in³)

Vibration resistance

– Instrument housing 1 g at 5 ... 200 Hz according to EN 60068-2-6 (vibration with resonance)

– Sensor 1 g with 5 ... 200 Hz according EN 60068-2-6 (vibration at resonance) with sensor length up to 50 cm (19.69 in)

With a sensor length > 50 cm (19.69 in) you have to fix the extension tube with a suitable support. See mounting instructions.

Electromechanical data - version IP66/IP67 and IP66/IP68 (0.2 bar)

Options of the cable entry

- Cable entry M20 x 1.5; ½ NPT
- Cable gland M20 x 1.5; ½ NPT or plug connector M 12 x 1, Harting etc.
- Blind plug M20 x 1.5; ½ NPT
- Closing cap ½ NPT
- Screw terminals for wire cross-section up to 1.5 mm² (AWG 16)

Electromechanical data - version IP66/IP68 (1 bar)

Options of the cable entry

- Cable entry M20 x 1.5; ½ NPT

– Cable gland	M20 x 1.5; ½ NPT
– Blind plug	M20 x 1.5; ½ NPT
– Closing cap	½ NPT

Connection cable

– Wire cross-section	> 0.5 mm ² (AWG 20)
– Wire resistance	< 0.036 Ω/m (0.011 Ω/ft)
– Tensile strength	< 1200 N (270 lbf)
– Standard length	5 m (16.4 ft)
– Max. length	1000 m (3280 ft)
– Min. bending radius	25 mm (0.984 in) with 25 °C (77 °F)
– Diameter approx.	8 mm (0.315 in)
– Colour - standard PE	Black
– Colour - standard PUR	Blue
– Colour - Ex-version	Blue

Adjustment elements**Sensitivity switch**

– ≥ 0.5 g/cm ³	0.5 ... 2.5 g/cm ³ (0.018 ... 0.09 lbs/in ³)
– ≥ 0.7 g/cm ³	0.7 ... 2.5 g/cm ³ (0.025 ... 0.09 lbs/in ³)

Voltage supply

Operating voltage (via the signal conditioning instrument)	12 ... 36 V DC
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Electrical protective measures**Protection rating**

– Plastic housing	IP66/IP67 acc. to IEC 60529, Type 4X acc. to NEMA
– Aluminium and stainless steel (standard)	IP66/IP68 (0.2 bar) acc. to IEC 60529, type 6P acc. to NEMA ²⁾
– Aluminium and stainless housing (optionally available)	IP66/IP68 (1 bar) acc. to IEC 60529, type 6P acc. to NEMA

Altitude above sea level	up to 5000 m (16404 ft)
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Overvoltage category	I
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Pollution degree	4
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Protection rating (IEC 61010-1)	II
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²⁾ A suitable cable is required for maintaining the protection rating.

9.2 Dimensions

Housing in protection IP66/IP67 and IP66/IP68 (0.2 bar)

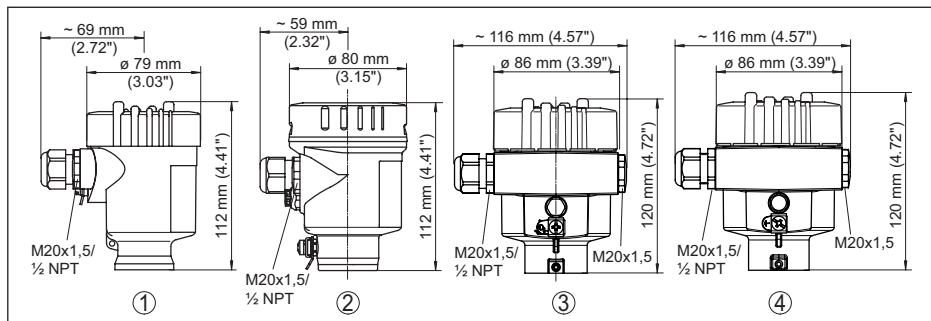


Fig. 21: Housing versions in protection IP66/IP67 and IP66/IP68 (0.2 bar)

- 1 Plastic single chamber
- 2 Stainless steel single chamber (electropolished)
- 3 Stainless steel single chamber (precision casting)
- 4 Aluminium - single chamber

Housing in protection rating IP66/IP68 (1 bar)

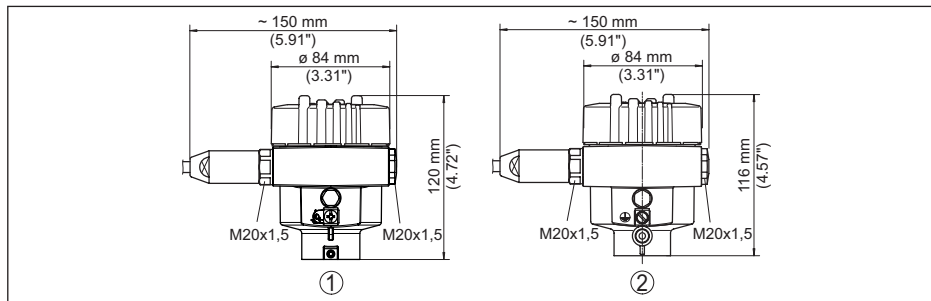


Fig. 22: Housing versions with protection rating IP66/IP68 (1 bar)

- 1 Stainless steel single chamber (precision casting)
- 2 Aluminium - single chamber

VEGASWING 63

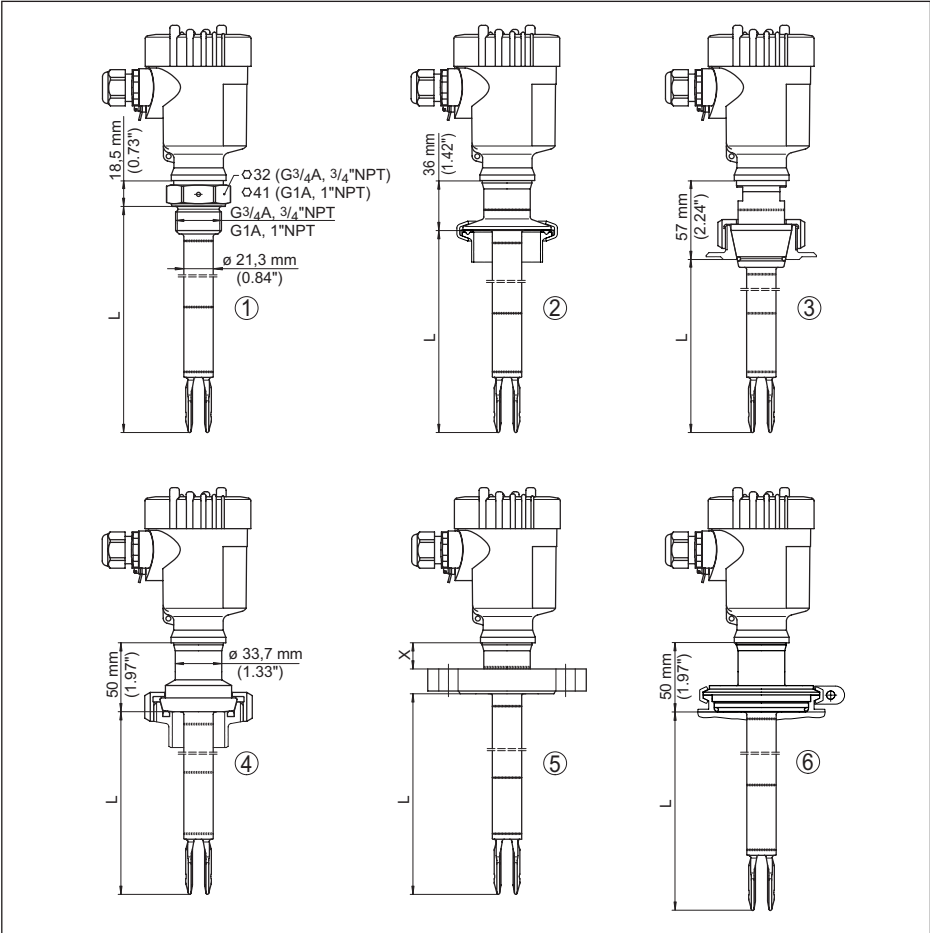


Fig. 23: VEGASWING 63

- 1 Thread
 - 2 Clamp
 - 3 Cone DN 25
 - 4 Slotted nut DN 40
 - 5 Flange
 - 6 Tuchenhausen Varivent
 - L Sensor length, see chapter "Technical data"
 - x 19 mm (0.75 in)
- Flansch made of Alloy 400 (2.4360): 34,8 mm (13.7 in)

VEGASWING 63, options

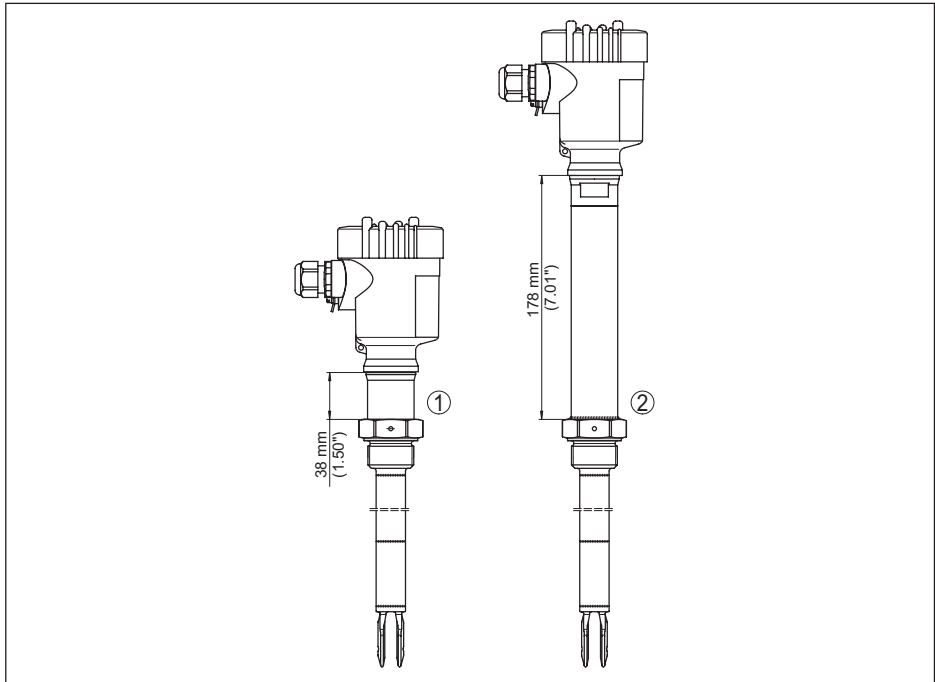


Fig. 24: Options³⁾

- 1 Gas-tight leadthrough
- 2 Temperature adapter

³⁾ For flanges made of Alloy 400 (2.4360), the length of the adapter is 15.8 mm (0.62 in) longer.

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VEGA Grieshaber KG
Am Hohenstein 113
77761 Schiltach
Germany

Phone +49 7836 50-0
E-mail: info.de@vega.com
www.vega.com