Operating Instructions

Capacitive rod electrode for level detection

VEGACAP 63
Relay (DPDT)
## Contents

1 About this document ........................................................................................................... 4  
   1.1 Function ......................................................................................................................... 4  
   1.2 Target group .................................................................................................................. 4  
   1.3 Symbols used .................................................................................................................. 4  

2 For your safety ..................................................................................................................... 5  
   2.1 Authorised personnel ..................................................................................................... 5  
   2.2 Appropriate use ............................................................................................................ 5  
   2.3 Warning about incorrect use ......................................................................................... 5  
   2.4 General safety instructions ......................................................................................... 5  
   2.5 EU conformity ............................................................................................................... 6  
   2.6 Installation and operation in the USA and Canada ...................................................... 6  
   2.7 Safety instructions for Ex areas .................................................................................... 6  
   2.8 Environmental instructions ......................................................................................... 6  

3 Product description ........................................................................................................... 7  
   3.1 Configuration ................................................................................................................ 7  
   3.2 Principle of operation .................................................................................................. 9  
   3.3 Adjustment .................................................................................................................. 9  
   3.4 Packaging, transport and storage .............................................................................. 10  
   3.5 Accessories ................................................................................................................. 10  

4 Mounting ............................................................................................................................ 12  
   4.1 General instructions ..................................................................................................... 12  
   4.2 Mounting instructions ................................................................................................. 14  

5 Connecting to power supply ............................................................................................. 16  
   5.1 Preparing the connection ............................................................................................ 16  
   5.2 Connection procedure ............................................................................................... 16  
   5.3 Wiring plan, single chamber housing ........................................................................ 17  

6 Setup .................................................................................................................................. 20  
   6.1 General information .................................................................................................... 20  
   6.2 Adjustment elements .................................................................................................. 20  
   6.3 Function table ............................................................................................................. 23  

7 Maintenance and fault rectification ................................................................................. 24  
   7.1 Maintenance ............................................................................................................... 24  
   7.2 Rectify faults ............................................................................................................... 24  
   7.3 Exchange of the electronics module ......................................................................... 26  
   7.4 How to proceed if a repair is necessary .................................................................... 27  

8 Dismount ........................................................................................................................... 28  
   8.1 Dismounting steps ...................................................................................................... 28  
   8.2 Disposal ...................................................................................................................... 28  

9 Supplement ....................................................................................................................... 29  
   9.1 Technical data ............................................................................................................ 29  
   9.2 Dimensions ................................................................................................................ 32  
   9.3 Industrial property rights ......................................................................................... 35  
   9.4 Trademark .................................................................................................................. 35
1 About this document

1.1 Function
This operating instructions provides all the information you need for mounting, connection and setup as well as important instructions for maintenance, fault rectification, the exchange of parts and the safety of the user. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

1.2 Target group
This operating instructions manual is directed to trained personnel. The contents of this manual must be made available to the qualified personnel and implemented.

1.3 Symbols used

Document ID
This symbol on the front page of this instruction refers to the Document ID. By entering the Document ID on www.vega.com you will reach the document download.

Information, tip, note
This symbol indicates helpful additional information.

Caution: If this warning is ignored, faults or malfunctions can result.

Warning: If this warning is ignored, injury to persons and/or serious damage to the instrument can result.

Danger: If this warning is ignored, serious injury to persons and/or destruction of the instrument can result.

Ex applications
This symbol indicates special instructions for Ex applications.

SIL applications
This symbol indicates instructions for functional safety which must be taken into account particularly for safety-relevant applications.

• List
The dot set in front indicates a list with no implied sequence.

→ Action
This arrow indicates a single action.

1 Sequence of actions
Numbers set in front indicate successive steps in a procedure.

Battery disposal
This symbol indicates special information about the disposal of batteries and accumulators.
2  For your safety

2.1  Authorised personnel
All operations described in this documentation must be carried out only by trained, qualified personnel authorised by the plant operator. During work on and with the device, the required personal protective equipment must always be worn.

2.2  Appropriate use
The VEGACAP 63 is a sensor for point level detection. You can find detailed information about the area of application in chapter "Product description". Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions. For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden.

2.3  Warning about incorrect use
Inappropriate or incorrect use of this product can give rise to application-specific hazards, e.g. vessel overfill through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result. Also, the protective characteristics of the instrument can be impaired.

2.4  General safety instructions
This is a state-of-the-art instrument complying with all prevailing regulations and directives. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument. When measuring aggressive or corrosive media that can cause a dangerous situation if the instrument malfunctions, the operator has to implement suitable measures to make sure the instrument is functioning properly.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed by the user. For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden. For safety reasons, only the accessory specified by the manufacturer must be used.

To avoid any danger, the safety approval markings and safety tips on the device must also be observed.
2.5 EU conformity

The device fulfils the legal requirements of the applicable EU directives. By affixing the CE marking, we confirm the conformity of the instrument with these directives.

The EU conformity declaration can be found on our homepage.

2.6 Installation and operation in the USA and Canada

This information is only valid for USA and Canada. Hence the following text is only available in the English language.

Installations in the US shall comply with the relevant requirements of the National Electrical Code (ANSI/NFPA 70).

Installations in Canada shall comply with the relevant requirements of the Canadian Electrical Code.

2.7 Safety instructions for Ex areas

For Ex applications, only devices with corresponding Ex approval may be used. Observe the Ex-specific safety instructions. These are an integral part of the operating instructions and are enclosed with every device with Ex approval.

2.8 Environmental instructions

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified according to DIN EN ISO 14001.

Please help us fulfil this obligation by observing the environmental instructions in this manual:

- Chapter "Packaging, transport and storage"
- Chapter "Disposal"
3 Product description

3.1 Configuration

The scope of delivery encompasses:
- VEGACAP 63 point level switch

The further scope of delivery encompasses:
- Documentation
  - Operating instructions VEGACAP 63
  - Safety Manual (SIL)
  - Instructions for optional instrument features
  - Ex-specific "Safety instructions" (with Ex versions)
  - If necessary, further certificates

Information:
Optional instrument features are also described in this operating instructions manual. The respective scope of delivery results from the order specification.

Scope of this operating instructions

This operating instructions manual applies to the following instrument versions:
- Hardware from 1.0.0
- Software from 1.3.0
- Only for instrument versions without SIL qualification

Constituent parts

The VEGACAP 63 consists of the components:
- Process fitting with probe
- Housing with electronics
- Housing lid

![Diagram](image)

Fig. 1: VEGACAP 63, rod version with plastic housing
1 Housing lid
2 Housing with electronics
3 Process fitting
Type label

The type label contains the most important data for identification and use of the instrument:

Fig. 2: Layout of the type label (example)

1 Instrument type
2 Product code
3 Approvals
4 Process and ambient temperature, process pressure
5 Power supply and signal output, electronics
6 Protection rating
7 Probe length
8 Order number
9 Serial number of the instrument
10 Material wetted parts
11 Symbol of the device protection class
12 Reminder to observe the instrument documentation
13 ID numbers, instrument documentation
14 Notified authority for CE marking
15 Approval directives

With the serial number, you can access the delivery data of the instrument via "www.vega.com", "Search". You can find the serial number on the inside of the instrument as well as on the type label on the outside.

Serial number - Instrument search

The type label contains the serial number of the instrument. With it you can find the following instrument data on our homepage:

- Product code (HTML)
- Delivery date (HTML)
- Order-specific instrument features (HTML)
- Operating instructions and quick setup guide at the time of shipment (PDF)
- Order-specific sensor data for an electronics exchange (XML)
- Test certificate (PDF) - optional

Move to "www.vega.com" and enter in the search field the serial number of your instrument.

Alternatively, you can access the data via your smartphone:

- Download the VEGA Tools app from the "Apple App Store" or the "Google Play Store"
- Scan the DataMatrix code on the type label of the instrument or
- Enter the serial number manually in the app
3.2 Principle of operation

VEGACAP 63 is a point level sensor for universal use in non-abrasive liquids and bulk solids. The rod probe is fully insulated and the proven mechanical construction offers high functional safety.

Functional principle

Probe, measured product and vessel wall form an electrical capacitor. The capacitance is influenced by three main factors.

![Functional principle - Plate capacitor](image)

1. Distance between the electrode surfaces
2. Size of the electrode surfaces
3. Type of dielectric between the electrodes

The probe and the vessel wall are the capacitor plates. The measured product is the dielectric. Due to the higher dielectric constant of the product compared to air, the capacitance increases as the probe is gradually covered.

The capacitance change is converted by the electronics module into a switching command.

Voltage supply

VEGACAP 63 is a compact instrument, i.e. it can be operated without external evaluation system. The integrated electronics evaluates the level signal and outputs a switching signal. With this switching signal, a connected device can be operated directly (e.g. a warning system, a pump etc.).

The data for power supply are specified in chapter "Technical data".

3.3 Adjustment

The probe can be adapted to the dielectric constant of the product directly on the electronics module.

A switching command can be triggered when the probe is covered or laid bare.

On the electronics module you will find the following display and adjustment elements:

- Signal lamp for indication of the switching condition (green/red)
- Potentiometer for switching point adaptation
- DIL switch for measuring range selection
3.4 Packaging, transport and storage

Packaging

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.

The packaging of standard instruments consists of environment-friendly, recyclable cardboard. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.

Transport

Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

Transport inspection

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

Storage

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation
- Avoiding mechanical shock and vibration

Storage and transport temperature

- Storage and transport temperature see chapter "Supplement - Technical data - Ambient conditions"
- Relative humidity 20 ... 85 %

Lifting and carrying

With instrument weights of more than 18 kg (39.68 lbs) suitable and approved equipment must be used for lifting and carrying.

3.5 Accessories

The instructions for the listed accessories can be found in the download area on our homepage.

Protective cover

The protective cover protects the sensor housing against soiling and intense heat from solar radiation.

Flanges

Screwed flanges are available in different versions according to the following standards: DIN 2501, EN 1092-1, BS 10, ASME B 16.5, JIS B 2210-1984, GOST 12821-80.

Screening tube adapter

There are different reasons for the use of a screening tube adapter.
Condensation
In case of strong condensation, the draining of condensed water can change the measurement accuracy. The suitable version is the **Shielding against condensation**. The condensation can drain off outside on the shielding tube adapter.

Typical applications of the screening tube adapters are e.g. for condensation or nozzles. Apart from the standard version, there is a second version for vacuum with a special seal. When the screening tube adapter is submerged in liquid, we recommend the use of a vacuum-tight version.

Nozzle
In case of long nozzles, the shielding tube can increase the sensitivity of the probe by compensating the influences of the nozzle. The suitable version is **Capacitive shielding, vacuum-tight**.

When the probe is mounted laterally, buildup can accumulate in the nozzle. A screening tube makes the covered part of the probe inactive and hence insensitive to influence from buildup and nozzle. Hence, the screening tube adapter excludes changing influences caused by the medium and ensures stable measurement conditions. The suitable version is **Capacitive screening, vacuum-tight**.
4 Mounting

4.1 General instructions

Note:
For safety reasons, the instrument must only be operated within the permissible process conditions. You can find detailed information on the process conditions in chapter "Technical data" of the operating instructions or on the type label.

Hence make sure before mounting that all parts of the instrument exposed to the process are suitable for the existing process conditions. These are mainly:
- Active measuring component
- Process fitting
- Process seal

Process conditions in particular are:
- Process pressure
- Process temperature
- Chemical properties of the medium
- Abrasion and mechanical influences

Switching point
In general the level switch can be mounted in any position. The instrument must be mounted in such a way that the probe is at the height of the requested switching point.

Welding work
Before beginning the welding work, remove the electronics module from the sensor. By doing this, you avoid damage to the electronics through inductive coupling.

Ground the probe before welding directly on the rod or cable.

Screwing in
Devices with threaded fitting are screwed into the process fitting with a suitable wrench via the hexagon.

See chapter "Dimensions" for wrench size.

Warning:
The housing or the electrical connection may not be used for screwing in! Depending on the device version, tightening can cause damage, e.g. to the rotation mechanism of the housing.

Handling
With threaded versions, the housing must not be used to screw in the instrument! Applying tightening forces on the housing can damage its internal parts.

Use the hexagon for screwing in.

Moisture
Use the recommended cables (see chapter "Connecting to power supply") and tighten the cable gland.

You can give your instrument additional protection against moisture penetration by leading the connection cable downward in front of the cable gland. Rain and condensation water can thus drain off. This
applies mainly to outdoor mounting as well as installation in areas where high humidity is expected (e.g. through cleaning processes) or on cooled or heated vessels.

To maintain the housing protection, make sure that the housing lid is closed during operation and locked, if necessary.

![Fig. 4: Measures against moisture ingress](image)

**Transport**

Do not hold VEGACAP 63 on the probe. Especially with heavy flange versions or long rod versions, the sensor can be damaged simply by the weight of the instrument.

**Pressure/Vacuum**

The process fitting must be sealed if there is gauge or low pressure in the vessel. Before use, check if the sealing material is resistant against the measured product and the process temperature.

The max. permissible pressure is specified in chapter "Technical data" or on the type label of the sensor.

**Vessel material**

**Metal vessel**

Make sure that the mechanical connection of the probe to the vessel is electrically conductive to ensure sufficient grounding.

Use conductive seals, such as those made of copper or lead, etc. Insulating measures, such as covering the thread with Teflon tape, can interrupt the necessary electrical connection with metal vessels. For this reason, ground the probe on the vessel or use a conductive seal material.

**Non-conductive vessels**

In non-conductive vessels, e.g. plastic tanks, the second pole of the capacitor must be provided separately, e.g. in the form of a concentric tube.

**Cable entries - NPT thread**

**Metric threads**

In the case of instrument housings with metric thread, the cable glands are screwed in at the factory. They are sealed with plastic plugs as transport protection.

You have to remove these plugs before electrical connection.

**NPT thread**

In the case of instrument housings with self-sealing NPT threads, it is not possible to have the cable entries screwed in at the factory. The
free openings for the cable glands are therefore covered with red dust protection caps as transport protection.

Prior to setup you have to replace these protective caps with approved cable glands or close the openings with suitable blind plugs.

### 4.2 Mounting instructions

#### Agitators and fluidization

Due to the effects of agitators, equipment vibration or similar, the level switch can be subjected to strong lateral forces. For this reason, do not use an overly long electrode for VEGACAP 63, but check if you can mount a short level switch on the side of the vessel in horizontal position.

Extreme vibration caused by the system, e.g. due to agitators or turbulence in the vessel from fluidisation, can cause the probe of VEGACAP 63 to vibrate in resonance. If a longer rod version is necessary, you can secure the probe by fastening a suitable brace or guy directly above the end of the rod.

#### Inflowing medium

If the instrument is mounted in the filling stream, unwanted false measurement signals can be generated. For this reason, mount the instrument at a position in the vessel where no disturbances, e.g. from filling openings, agitators, etc., can occur.

This applies particularly to instrument versions with a longer probe.

---

**Fig. 5: Inflowing medium**

#### Horizontal mounting

To achieve a very precise switching point, you can install VEGACAP 63 horizontally. However, if the switching point can have a tolerance of a few centimeters, we recommend mounting VEGACAP 63 approx. 20° inclined to the vessel bottom to avoid buildup.
Install rod probes in such a way that the probe projects freely into the vessel. When the instrument is mounted in a tube or nozzle, buildup can form which impairs the measurement. This applies mainly to adhesive products.

![Figure 6: Horizontal mounting](image)

**Mounting socket**

The probe should protrude into the vessel to avoid buildup. For that reason, avoid using mounting bosses for flanges and screwed fittings. This applies particularly to use with adhesive products.

**Torque with PTFE plated flanges**

To compensate the material-specific preload loss due to sealing materials, you have to additionally use disc springs for fastening flange screws on PTFE coated flanges. Tighten the screws moderately with the torque stated in the technical data. Depending on the process and ambient conditions, this value can vary. In individual cases you should occasionally check the tightness on site.
5 Connecting to power supply

5.1 Preparing the connection

Safety instructions
Always keep in mind the following safety instructions:

• Carry out electrical connection by trained, qualified personnel authorised by the plant operator

Warning:
Only connect or disconnect in de-energized state.

Voltage supply
Connect the operating voltage according to the connection diagrams. The electronics module is designed in protection class I. To maintain this protection class, it is absolutely necessary that the earth conductor be connected to the inner earth conductor terminal. Keep the general installation regulations in mind. Take note of the corresponding installation regulations for hazardous areas with Ex applications.

The data for power supply are specified in chapter "Technical data".

Connection cable
The instrument is connected with standard three-wire cable without shielding. If electromagnetic interference is expected which is above the test values of EN 61326 for industrial areas, shielded cable should be used.

Make sure that the cable used has the required temperature resistance and fire safety for max. occurring ambient temperature.

Use cable with round cross section for instruments with housing and cable gland. To ensure the seal effect of the cable gland (IP protection rating), find out which cable outer diameter the cable gland is suitable for.

Use a cable gland fitting the cable diameter.

Cover all housing openings conforming to standard according to EN 60079-1.

5.2 Connection procedure

With Ex instruments, the housing cover may only be opened if there is no explosive atmosphere present.

Proceed as follows:
1. Unscrew the housing lid
2. Loosen compression nut of the cable gland and remove blind plug
3. Remove approx. 10 cm (4 in) of the cable mantle, strip approx. 1 cm (0.4 in) of insulation from the ends of the individual wires
4. Insert the cable into the sensor through the cable entry
5. Lift the opening levers of the terminals with a screwdriver (see following illustration)
6. Insert the wire ends into the open terminals according to the wiring plan
7. Press down the opening levers of the terminals, you will hear the terminal spring closing
8. Check the hold of the wires in the terminals by lightly pulling on them
9. Tighten the compression nut of the cable entry gland. The seal ring must completely encircle the cable
10. If necessary, carry out a fresh adjustment
11. Screw the housing lid back on

The electrical connection is finished.

Fig. 7: Connection steps 5 and 6

5.3 Wiring plan, single chamber housing

Fig. 8: Material versions, single chamber housing

1 Plastic (not with dust-Ex)
2 Aluminium
3 Stainless steel
4 Filter element for air pressure compensation
5 Connecting to power supply

Electronics and connection compartment

Fig. 9: Electronics and connection compartment
1 Potentiometer for switching point adaptation
2 DIL switch for measuring range selection
3 DIL switch for mode adjustment
4 Ground terminal
5 Connection terminals
6 Control lamp

Wiring plan

We recommend connecting VEGACAP 63 in such a way that the switching circuit is open when there is a level signal, line break or failure (safe state).

The relays are always shown in non-operative condition.

Fig. 10: Wiring plan
1 Relay output
2 Relay output
3 Voltage supply
Connection to a PLC

If inductive loads or stronger currents are switched through, the gold plating on the relay contact surface will be permanently damaged. The contact is then no longer suitable for switching low-voltage circuits.

Inductive loads also result from the connection to a PLC input or output and/or in combination with long cables. It is imperative that you take measures to extinguish sparks to protect the relay contact (e.g. Z diode) or use an electronic version with transistor output.
6 Setup

6.1 General information

The figures in brackets refer to the following illustrations.

Function/Configuration

On the electronics module you will find the following display and adjustment elements:

- Potentiometer for switching point adaptation
- DIL switch for measuring range selection
- DIL switch for mode adjustment - min./max.
- Control lamp

Note:
As a rule, always set the mode with the mode switch (3) before starting setup VEGACAP 63. The switching output will change if you set the mode switch (3) afterwards. This could possibly trigger other connected instruments or devices.

6.2 Adjustment elements

![Diagram of Electronics Module with Relay Output]

Fig. 11: Electronics module with relay output

1 Potentiometer for switching point adaptation
2 DIL switch for measuring range selection (with compensation button)
3 DIL switch for mode adjustment
4 Ground terminal
5 Connection terminals
6 Control lamp

The switching status of the electronics can be checked with closed housing (only plastic housing), see "Function table".

Note:
Screw the housing cover tightly up to the thread stop so that the inspection glass is above the control lamp (LED).
To adjust VEGACAP 63, first of all remove the housing cover.

**Switching point adaptation (1)**

You can adapt the switching point to the solid with the potentiometer.

**Measuring range selection switch (2)**

With the potentiometer (1) and the measuring range selection switch (2) you can change the sensitivity of the probe to the electrical properties of the product and the conditions in the vessel. This is necessary so that the level switch can also reliably detect products e.g. with very low or very high dielectric figure.

- Range 1: 0 … 20 pF
- Range 2: 0 … 85 pF
- Range 3: 0 … 450 pF

**Mode adjustment (3)**

With the mode switch (3) you can change the switching condition of the relay. You can set the required mode (max. - max. detection or overfill protection, min. - min. detection or dry run protection).

We recommend connecting according to the idle current principle (relay contact deenergizes when the switching point is reached), because the relay always takes on the same (safe) state if a failure is detected.

**Signal lamp (6)**

Control lamp for indication of the switching status.

- green = relay energized
- red = relay deenergized
- red (flashing) = failure

**Switching point adjustment**

The adjustment of the switching point is only possible in installed condition.

The specifications in parenthesis refer to the preceding illustration.

**Horizontally mounted probes, angled probes**

1. Set mode switch (3) to mode max [mode min.].
2. Set meas. range selection switch (2) to range 1.
3. Make sure the probe is not covered by the medium.
4. Turn the potentiometer (1) to 0, the control lamp (6) lights red [lights green].
5. To determine the empty switch point, turn the potentiometer (1) very slowly clockwise until the control lamp lights green [lights red]. If the control lamp still lights red [lights green], then you have to set the meas. range selection switch (2) to the next higher stage and repeat the setting with the potentiometer (1) until the control lamp lights green [lights red].
6. Note the position of the potentiometer (1).

In some cases the lowest range (range 1 = highest sensitivity) is not sufficient to adjust the full switch point. This would make another filling procedure necessary.

For this reason we recommend setting and noting the empty switching point in all three meas. ranges. Set the meas. range se-
6 Setup

- Set mode switch (3) to mode max.
- Set meas. range selection switch (2) to range 1.
- Fill the vessel up to the requested level.
- Turn potentiometer (1) to position 10.
  - When the control lamp (6) lights red: set the measuring range selection switch (2) to the next higher measuring range.
  - When the control lamp (6) lights green: continue with the next item.
- Turn the potentiometer (1) very slowly anticlockwise until the control lamp (6) lights red.

The measuring system is now ready for operation.

Vertically mounted probes

- Set mode switch (3) to mode min.
- Set meas. range selection switch (2) to range 1.
- Lower the level to the requested min. level.
- Turn the potentiometer (1) to 0, the control lamp (6) lights green.

The measuring system is now ready for operation.
5. Turn the potentiometer (1) very slowly clockwise until the control lamp (6) lights red. If the control lamp does not light red, set the meas. range selection switch (2) to the next higher stage and repeat the setting with the potentiometer (1) until the control lamp lights red.

The measuring system is now ready for operation.

### 6.3 Function table

The following table provides an overview of the switching conditions depending on the set mode and the level.

<table>
<thead>
<tr>
<th>Level</th>
<th>Switching status</th>
<th>Control lamp</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mode of operation max. Overflow protection</td>
<td>Relay energized</td>
<td>Green</td>
</tr>
<tr>
<td>Mode of operation max. Overflow protection</td>
<td>Relay deenergized</td>
<td>Red</td>
</tr>
<tr>
<td>Mode of operation min. Dry run protection</td>
<td>Relay energized</td>
<td>Green</td>
</tr>
<tr>
<td>Mode of operation min. Dry run protection</td>
<td>Relay deenergized</td>
<td>Red</td>
</tr>
<tr>
<td>Failure of the supply voltage (min./max. mode)</td>
<td>Relay deenergized</td>
<td></td>
</tr>
<tr>
<td>Fault</td>
<td>Relay deenergized</td>
<td>flashes red</td>
</tr>
</tbody>
</table>
7  Maintenance and fault rectification

7.1  Maintenance

If the device is used properly, no special maintenance is required in normal operation.

Cleaning

The cleaning helps that the type label and markings on the instrument are visible.

Take note of the following:

- Use only cleaning agents which do not corrode the housings, type label and seals
- Use only cleaning methods corresponding to the housing protection rating

7.2  Rectify faults

The operator of the system is responsible for taking suitable measures to rectify faults.

The device offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Voltage supply
- Signal processing

The first measure to take is to check the output signal. In many cases, the causes can be determined this way and the faults quickly rectified.

Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. +49 1805 858550.

The hotline is manned 7 days a week round-the-clock. Since we offer this service worldwide, the support is only available in the English language. The service is free, only standard call charges are incurred.
Maintenence and fault rectification

**Error** | **Cause** | **Rectification**
--- | --- | ---
• The instrument signals covered without being covered by the measured medium  
• The instrument signals uncovered while covered with the measured medium | Wrong mode selected on the controller  
Operating voltage too low  
Short circuit in the probe, e.g. because of moisture in the housing  
Electronics defective  
Unfavourable installation location | Set the correct mode on the mode switch of the controller (A: overflow protection, B: dry run protection). Wiring should be carried out according to the idle current principle.  
Check operating voltage  
Remove the electronics module. Check the resistance between the marked plug connections. See the following instructions.  
Push the mode switch (A/B) on the controller. If the controller then changes the mode, the probe may be mechanically damaged. Should the switching function in the correct mode still be faulty, return the probe for repair.  
Check if there is buildup on the probe, and if so, remove it.  
Check if the probe is covered by buildup on the socket. Mount the instrument at a location in the vessel where e.g. no mounds can form.

**Signal lamp flashes red** | **Electronics module has detected a failure** | **Exchange the instrument or send it in for repair**

**Check the resistance in the probe**

Remove the electronics module. Check the resistance between the two plug connections.  
There must no longer be a connection (high impedance). If there is still a connection, exchange the instrument or return it for repair.

*Fig. 12: Check the resistance in the probe*

1. Shielding  
2. Measuring probe  
3. Ground potential

**Reaction after fault rectification**

Depending on the reason for the fault and the measures taken, the steps described in chapter "Set up" may have to be carried out again.
7.3 Exchange of the electronics module

In general, all oscillators of series CP60 can be interchanged.

If you want to use an electronics module with a different signal output, you can download the corresponding operating instructions manual from our homepage.

Electronic versions with specific factory settings (e.g. foam detection) can only be exchanged for identical electronic versions.

Proceed as follows:

1. Switch off voltage supply
2. Unscrew the housing lid
3. Lift the opening levers of the terminals with a screwdriver
4. Pull the connection cables out of the terminals
5. Loosen the two screws with a screw driver (Torx size T10 or slot 4)

![Fig. 13: Loosen the holding screws](image)

1. Electronics module
2. Screws (2 pcs.)

6. Pull out old electronics module
7. Compare the new electronics module with the old one. The type label of the electronics module must correspond to that of the old electronics module. This applies particularly to instruments used in hazardous areas.
8. Compare the settings of the two electronics modules. Set the adjustment elements of the new electronics module to the same setting of the old one.

**Information:**

Make sure that the housing is not rotated during the electronics exchange. Otherwise the plug may be in a different position later.

9. Insert the electronics module carefully. Make sure that the plug is in the correct position.
10. Screw in and tighten the two holding screws with a screwdriver (Torx size T10 or Phillips 4)
11. Insert the wire ends into the open terminals according to the wiring plan
12. Press down the opening levers of the terminals, you will hear the terminal spring closing.
13. Check the hold of the wires in the terminals by lightly pulling on them.
14. Check cable gland on tightness. The seal ring must completely encircle the cable.
15. Mount the probe into the vessel. Make sure that the probe is uncovered.

![Fig. 14: Compensation key](image)

**Fig. 14: Compensation key**

1. Measuring range selection switch (compensation key)
2. Control lamp

16. Keep the measuring range selection switch (1) pushed until the control lamp (2) flashes green.
17. Carry out the adjustment again. See chapter "Set-up, adjustment elements".
18. Screw the housing lid back on.

The electronics exchange is now finished.

### 7.4 How to proceed if a repair is necessary

You can find an instrument return form as well as detailed information about the procedure in the download area of our homepage: [www.vega.com](http://www.vega.com).

By doing this you help us carry out the repair quickly and without having to call back for needed information.

If a repair is necessary, please proceed as follows:

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof
- Attach the completed form and, if need be, also a safety data sheet outside on the packaging
- Please contact the agency serving you to get the address for the return shipment. You can find the agency on our home page [www.vega.com](http://www.vega.com).
8 Dismount

8.1 Dismounting steps

Warning:
Before dismounting, be aware of dangerous process conditions such as e.g. pressure in the vessel, high temperatures, corrosive or toxic products etc.

Take note of chapters "Mounting" and "Connecting to voltage supply" and carry out the listed steps in reverse order.

8.2 Disposal

The instrument consists of materials which can be recycled by specialised recycling companies. We use recyclable materials and have designed the electronics to be easily separable.

WEEE directive
The instrument does not fall in the scope of the EU WEEE directive. Article 2 of this Directive exempts electrical and electronic equipment from this requirement if it is part of another instrument that does not fall in the scope of the Directive. These include stationary industrial plants.

Pass the instrument directly on to a specialised recycling company and do not use the municipal collecting points.

If you have no way to dispose of the old instrument properly, please contact us concerning return and disposal.
## 9 Supplement

### 9.1 Technical data

**Note for approved instruments**

The technical data in the respective safety instructions which are included in delivery are valid for approved instruments (e.g. with Ex approval). These data can differ from the data listed herein, for example regarding the process conditions or the voltage supply.

All approval documents can be downloaded from our homepage.

<table>
<thead>
<tr>
<th>General data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Material 316L corresponds to 1.4404 or 1.4435</td>
</tr>
</tbody>
</table>

**Materials, wetted parts**

- Process fitting - thread: 316L, St C22.8 (1.0460), Alloy C22 (2.4602)
- Process fitting - flange: 316L, Alloy C22 (2.4602), PTFE plated
- Insulation: PTFE, PE
- Insulation (fully insulated): 316L
- probes (rod fully insulated: \( \phi 16 \text{ mm/0.63 in} \))

**Materials, non-wetted parts**

- Plastic housing: Plastic PBT (Polyester)
- Aluminium die-cast housing: Aluminium die-casting AlSi10Mg, powder-coated (Basis: Polyester)
- Stainless steel housing (precision casting): 316L
- Stainless steel housing (electropolished): 316L
- Seal between housing and housing lid: Silicone
- Inspection window in housing cover (optional): Plastic housing: Polycarbonate (UL746-C listed)
  Metal housing: Glass ¹)
- Ground terminal: 316L
- Cable gland: PA, stainless steel, brass
- Sealing, cable gland: NBR
- Blind plug, cable gland: PA

**Process fittings**

- Pipe thread, cylindrical (DIN 3852-A): G½, G¾, G1, G1½
- Pipe thread, conical (ASME B1.20.1): ½ NPT, ¾ NPT, 1 NPT, 1½ NPT
- Flanges: DIN from DN 20, ASME from 1"

**Weight**

- Instrument weight (depending on process fitting): 0.8 … 4 kg (0.18 … 8.82 lbs)
- Rod weight: \( \phi 16 \text{ mm/0.63 in} \): 1100 g/m (12 oz/ft)

¹) Aluminium, stainless steel precision casting and Ex d housing
Sensor length (L)
- Process fitting: thread and flanges 0.1 … 6 m (0.328 … 19.69 ft)
- Process fitting: Flanges - PTFE plated 0.15 … 6 m (0.492 … 19.69 ft)

Max. lateral load 10 Nm (7.4 lbf ft)
Torque of the flange screws (min.) 60 Nm (44.25 lbf ft)
Max. torque (process fitting - thread) 100 Nm (74 lbf ft)

Torque for NPT cable glands and Conduit tubes
- Plastic housing max. 10 Nm (7.376 lbf ft)
- Aluminium/Stainless steel housing max. 50 Nm (36.88 lbf ft)

Measuring frequency 430 kHz

Output variable
Output Relay output (DPDT), 2 floating spdts
Switching voltage max. 253 V AC/DC
With circuits > 150 V AC/DC, the relay contacts must be in the same circuit.
Switching current max. 3 A AC (cos phi > 0.9), 1 A DC
Breaking capacity
- Min. 50 mW
- Max. 750 VA AC, 40 W DC (at U < 40 V DC)
If inductive loads or stronger currents are switched through, the gold plating on the relay contact surface will be permanently damaged. The contact is then no longer suitable for switching low-level signal circuits.

Contact material (relay contacts) AgNi or AgSnO2 each with 3 µm gold plating
Modes (switchable) Min./Max.
Switching delay
- When immersed 0.7 s
- When laid bare 0.7 s
- In the event of a fault 1 s

Measurement accuracy (according to DIN EN 60770-1)
Reference conditions according to DIN EN 61298-1
- Temperature +18 … +30 °C (+64 … +86 °F)
- Relative humidity 45 … 75 %
- Air pressure +860 … +1060 mbar/+86 … +106 kPa (+12.5 … +15.4 psig)

Deviation due to strong, high-frequency electromagnetic fields acc. to EN 61326 < 3 % of the adjusted measuring range 2)
Influence of the ambient temperature < 0.15 %/10 K of the adjusted measuring range 3)

2) Distance from the process fittings to the set switching point.
3) Distance from the process fittings to the set switching point.
Ambient conditions

Ambient temperature on the housing  -40 ... +80 °C (-40 ... +176 °F)
Storage and transport temperature  -40 ... +80 °C (-40 ... +176 °F)

Process conditions

Process pressure
- Threaded versions  -1 ... 64 bar/-100 ... 6400 kPa (-14.5 ... 928 psig), depending on the process fitting
- Flange version  -1 ... 64 bar/-100 ... 6400 kPa (-14.5 ... 928 psig), depending on the process fitting
- Flange version, PTFE plated  -0.4 ... 16 bar/-40 ... 1600 kPa (-5.8 ... 232 psig), depending on the process fitting

Process temperature VEGACAP 63 of 316L
- Insulation PE  -40 ... +80 °C (-40 ... +176 °F)
- Insulation PTFE  -50 ... +150 °C (-58 ... +302 °F)

Process temperature (thread or flange temperature) with temperature adapter (option with PTFE)
- Insulation PE  -50 ... +200 °C (-58 ... +392 °F)
- Insulation PTFE  -20 ... +150 °C (-4 ... +302 °F)

Dielectric constant  ≥ 1.5

Electromechanical data

Options of the cable entry
- Cable entry  M20 x 1.5; ½ NPT
- Cable gland  M20 x 1.5; ½ NPT
- Blind plug  M20 x 1.5; ½ NPT
- Closing cap  ½ NPT

Fig. 15: Ambient temperature - Process temperature

1 Process temperature
2 Ambient temperature
3 Temperature range with temperature adapter
Wire cross-section (spring-loaded terminals)
- Massive wire, stranded wire 0.2 ... 2.5 mm² (AWG 24 ... 14)
- Stranded wire with end sleeve 0.2 ... 1.5 mm² (AWG 24 ... 16)

Adjustment elements
Mode switch
- Min. Min. detection or dry run protection
- Max. Max. detection or overflow protection
DIL switch for measuring range selection
- range 1 0 ... 20 pF
- range 2 0 ... 85 pF
- range 3 0 ... 450 pF
Potentiometer Switching point adaptation

Voltage supply
Operating voltage 20 ... 253 V AC, 50/60 Hz, 20 ... 72 V DC (at U >60 V DC, the ambient temperature can be max. 50 °C/122 °F)
Power consumption 1 ... 8 VA (AC), approximately 1 W (DC)

Electrical protective measures
Protection rating IP66/IP67 (NEMA Type 4X)
Altitude above sea level up to 5000 m (16404 ft)
Overvoltage category
- up to 2000 m (6562 ft) III
- up to 5000 m (16404 ft) II
Protection class I

Functional safety (SIL)
Functional safety according to IEC 61508/IEC 61511
- Single channel architecture (1oo1D) up to SIL2
- Multiple channel architecture see supplementary instructions manual "Safety Manual (SIL)"

Approvals
Instruments with approvals can have different technical specifications depending on the version.
For that reason the associated approval documents of these instruments have to be carefully noted. They are part of the delivery or can be downloaded by entering the serial number of your instrument into the search field under www.vega.com as well as in the general download area.

9.2 Dimensions
The following dimensional drawings represent only an extract of all possible versions. Detailed dimensional drawings can be downloaded at www.vega.com/downloads under "Drawings".
Fig. 16: Housing versions
1 Plastic single chamber
2 Stainless steel single chamber (electropolished)
3 Stainless steel single chamber (precision casting)
4 Aluminium - single chamber

Fig. 17: VEGACAP 63, threaded version G1 (ISO 228 T1)
L Sensor length, see chapter “Technical data”
Fig. 18: Temperature adapter
9.3 Industrial property rights

VEGA product lines are global protected by industrial property rights. Further information see www.vega.com.


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进一步信息请参见网站<www.vega.com>。

9.4 Trademark

All the brands as well as trade and company names used are property of their lawful proprietor/originator.
All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.
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