



### Reliable

Reliable function under all operating conditions

### Cost effective

Maintenance-free instrumentation technology

### User friendly

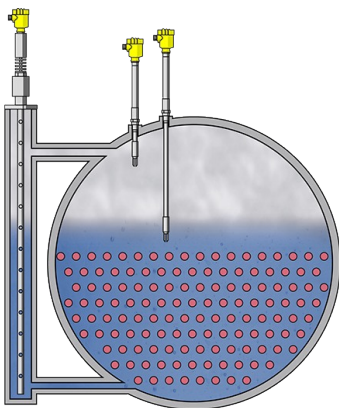
Automatic steam condensation

## Heat recovery boiler

### Level measurement and point level detection in the heat recovery boiler

In the heat recovery boiler, hot process gas is passed through heating pipes. This means the gas is cooled and the necessary process heat for the plant recovered to be reused. To prevent the heat recovery boiler from running dry and thus overheating, reliable monitoring of the water level in the boiler is required. For maximum safety, the measurement is carried out redundantly with diverse instrument technology.

[More details](#)



### VEGAFLEX 86

Continuous level measurement with guided radar in the heat recovery boiler

- Vapour compensation enables reliable measurement despite changing pressures and temperatures
- Special ceramic-graphite seal can be used up to 450 °C
- Available with SIL2 and boiler approvals for assured safety

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### VEGASWING 66

Vibrating level switch for reliable detection of minimum and maximum water level

- High level of safety via self-monitoring of sensor element and electronics at high process temperatures and pressures
- Redundant measurement for maximum safety
- Available with SIL2 and boiler approvals
- Fast and reliable function test by press of a button

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PRO

PRO

**VEGAFLEX 86**  
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**VEGASWING 66**  
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**Measuring range - Distance**  
 75 m

**Process temperature**  
 -196 ... 450 °C

**Process pressure**  
 -1 ... 400 bar

**Accuracy**  
 ± 2 mm

**Version**  
 Coax version ø 21.3 mm with multiple hole  
 Coax version ø 42.2 mm with single hole  
 Coax version ø 42.2 mm with multiple hole  
 Exchangeable rod ø 16 mm  
 Exchangeable cable ø 2 mm with gravity weight  
 Exchangeable cable ø 4 mm with gravity weight  
 Exchangeable cable ø 2 mm with centering weight  
 Exchangeable cable ø 4 mm with centering weight

**Materials, wetted parts**  
 316L  
 Alloy C22 (2.4602)  
 316

**Threaded connection**  
 ≥ G¾, ≥ ¾ NPT

**Flange connection**  
 ≥ DN25, ≥ 1"

**Seal material**  
 FFKM  
 graphit and ceramic

**Housing material**  
 Plastic  
 Aluminium  
 Stainless steel (precision casting)  
 Stainless steel (electropolished)

**Process temperature**  
 -196 ... 450 °C

**Process pressure**  
 -1 ... 160 bar

**Version**  
 Compact version  
 with gas-tight leadthrough  
 with tube extension

**Materials, wetted parts**  
 316L  
 Alloy C22 (2.4602)  
 Inconel 718

**Threaded connection**  
 G1, 1 NPT, R1

**Flange connection**  
 ≥ DN50, ≥ 2"

**Seal material**  
 no media contact

**Housing material**  
 Plastic  
 Aluminium  
 Stainless steel (precision casting)  
 Stainless steel (electropolished)

**Protection rating**  
 IP66/IP67  
 IP66/IP68 (1 bar)  
 IP65

**Output**  
 Relay (DPDT)  
 Transistor (NPN/PNP)  
 Two-wire